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The Oldest American Aeronautical Magazine



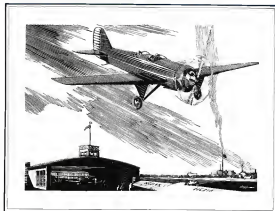
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AVIATION

The Oldest American Aeronautical Magazine

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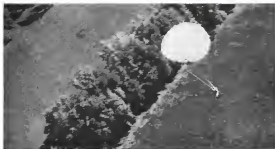
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AVIATION
FOR JUNE, 1933

The equipment of air forces

1. THE UNITED STATES OF AMERICA

By Edward P. Warner

THE whole development of the equipment of military aviation is comprehended in the active flying life of our man. As a lieutenant, in 1910, Benjamin D. Foulton rode as a passenger in the flight which determined that the United States Army would buy the world's first military airplane. It further determined that the price to be paid would include a bonus for having made a speed of 40 m.p.h., exceeding the prescribed maximum by four miles. Today, because Major General and Chief of Air Corps, Benjamin D. Foulton wears "Thermocoups" for the design of heavy bombing planes.

Under a minute, or four and a half times the age that was record-breaking 23 years ago. In the Navy, too, an individual can write the whole history of service aviation material from personal experience. Among the first orders to strip naval officers for aeronautical duty were in 1911 that sent John H. Towers to learn to fly at the Curtiss school in San Diego. The same John H. Towers, then from lieutenant to captain in the Navy, has lately commanded the Navy's first aircraft carrier and been executive chief of the Bureau of Aeronautics and is now Chief of Staff, Aeronautic Squadron, Battle Fleet. When Lieutenant Towers went to San Diego in 1911 there was no such thing as a seaplane, and airplane-carrying ships and

airplane catapults had hardly been dreamed of. If carriers, catapults, and the airplanes were all suddenly to be wiped out now we should have almost as little naval aviation as we did in 1911.

The general development of material development of the last few years has been for the demands from the two services to converge in general characteristics, and to diverge in detail. Specifically, for example, Army and Navy fighting planes look much more nearly alike now than they did two years ago. Closer investigation shows an intimate number of differences in detail. Each service has developed equipment to meet its special problems, as they arose and to fit its particular doctrine.

A fighter that lives on an airplane carrier, reaching its flying field on an elevator, constantly subject to the cumulative effects of salt air, and having to be landed on a flying field 400 ft. long, not one of which may be rising and falling more than 10 ft. in the approach for landing in order, it can design a fighter, as pursuit plane, that must be

they arose and to fit its particular doctrine. A fighter that lives on an airplane carrier, reaching its flying field on an elevator, constantly subject to the cumulative effects of salt air, and having to be landed on a flying field 400 ft. long, not one of which may be rising and falling more than 10 ft. in the approach for landing in order, it can design a fighter, as pursuit plane, that must be

386-11

other standard observation types of the time were out of the question.

The first answer to the Battle Fleet's prayer was the UO-1, and the UO-1 established the Chance Vought Company as a heavy player in the industry. Mr. Vought's first serious attempt at military markets had been made when he delivered the VE-7, a training plane with a 150-hp. V-8 engine, in 1911. Cock Field for trial in the early spring of 1918. It was an airplane of boat-like qualities for the time, but the Army's training program was already started and only a very few Voughts were ordered. In 1920 the design team to the Navy, and during the next five years sold over 160 VE-7s and UO-1s of various models.

The UO-1 holds a memorable place in the history of naval aviation. It was the first airplane to be put into regular service with the catapult. It was the mainstay of the early aircraft operations on the Langley. It was the first large-scale embodiment of the great decision of the Bureau of Aeronautics to finance the Liberty engine overhaul and to accept an engine power plant. With Capt. Casper Bruce G. Leighton, then head of the Aircraft Engine section, furnishing the driving power, the Navy had, unopposed, Charles L. Lawrence in the development of the radial engine which ultimately became the Wright Whirlwind. The decision was promptly taken to replace all water-cooled power plants with air-cooled ones as far as possible as quickly as might be possible. It became so far possible in the course of the next six years that more than 90 per cent of all planes built for the Navy since 1920 have had air-cooled engines. The air-cooled UO-1, with its 200-hp. engine, five-wing top high-line strut, and side-and-underside, remained the cock of the walk for about two years. There was one deviation from normal in 1924, when 33 three-son outboard amphibians, designed especially for the spotting of gunfire, were obtained from the Martin Company.

E. S. Price



Army Air Corps

Like most of the other early attempts at fixed-wing amphibians they ran into unforeseen aerodynamic phenomena, plus some power-plant troubles, and remained in service only a short time. The Martin Company also built a lighter for spotting service, the M3-1.

Enter the Corsair

The next step in evolution came in 1917. The Vought Company was again directly concerned, but it was the acquisition of the V-8 engine that really made progress possible. Naval authorities had for some time been concerned of the limitations imposed by a 200-hp. power plant, but their first obligation had been to modernize the engines imposed by catapult and carrier operations. With a 400-hp. air-cooled engine on the market, it became possible to build it into a two-man plane with mid-observation equipment within the limit imposed by catapulting. Aside from having higher power, and 50 miles more speed, and the great width of dead-lift movements growing out of service requirements, the Vought Corsair differed from the UO-1 in the use of a welded fuselage and of a monocoque-deck wing section, permitting the reduction of the interference arising from two bays on each side of the fuselage to zero. The forward cockpit of the earlier observation biplane had been very hard to get into and out of, especially when wearing a parachute, and the vision of the pilot was seriously restricted. In the Corsair the upper wing was swept back to overcome these difficulties, and the vision upward and forward was totally unimpeded. In later models it was still further improved by cutting the rear

spine and bending it forward in the center section to give a V-shaped truss in the plane of the upper wing. The trailing edge of the upper wing could then be cut forward more than 50 per cent of the chord, in place of the 25 per cent cut-out available on conventional biplanes with a straight rear spar.

Navies Corps observation personnel both of Army and Navy characteristics. The Marines in Nicaragua and elsewhere have made good use of many Corsairs and more recently have purchased the Curtiss Redoubt, an indirect descendant of the Fokker, having an air-cooled engine and of somewhat smaller dimensions than its predecessor. The Marine service demands a combination of observation, attack, light bombardment, and fighting airplane, especially the first three. The Halliday was selected by those specialists.

Mechanical decks

The operational problem of the amphibious observation airplane has been of interest both to the Army and the Navy. The reason for the Navy's interest is obvious, since airplanes must rise from the deck of the carrier and fly home over the open sea. Furthermore, it is often desirable to take off from a carrier deck and fly ashore, landing in a harbor where no convenient flying field is available, or to catapult a plane from a battleship and land it, at will, either on the water or on the deck of a carrier for refueling. The Army has required amphibians for general utility service, for rescue work, and to meet special operating problems arising in Hawaii, Panama, and the Philippines.

Experiments in amphibian design had

Army Air Corps

Army Air Corps

Marine Corps and observation use. The amphibious development of the UO-1 first built at Rockwell Field in 1917, the M3-1 (shown, left), followed by the Navy's Glenn Martin in 1918, the Douglas VE-6 (center), and now 2000 VE-7s produced and available for sale (right) under the Curtiss Redoubt design. The UO-1 is shown here in the observation position with the Curtiss Redoubt and the Curtiss Redoubt.

Bureau of Aeronautics

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E. S. Price photo

been done as early as 1912. In 1922 the Navy Department announced a competition for the design of "ship planes" capable of taking off from the deck of a vessel. The prize was on a generous scale, and some 20 entries were received. The principal award went to the Dayton-Wright Company, for a boat airplane with which attracted by ramping upwards and outwards in the manner of many later amphibians. The plane was awkward heavy and clumsy, and only one was built. But it was a pioneer in the field and set men's minds belling on the amphibian as a possibility.

The next step was taken in the realization, and first supported by the Army. The Air Corps had for some time been

Observation planes for catapult and carrier. The first (left, center), with Hispano engine, at around 1918, the advanced UO-1, the Vought VE-7 (right), the standard of water boat amphibians, the Curtiss Redoubt (left), the Curtiss Redoubt (left), the Curtiss Redoubt (left), the Curtiss Redoubt (left).

experimenting with the operation of water-cooled engines in the inverted position, to improve forward vision for the pilot. Several European countries had been working on the same lines. The German Landing gear, the Curtiss Redoubt (left), the Curtiss Redoubt (left), the Curtiss Redoubt (left), the Curtiss Redoubt (left).

proving that the inverted installation made it possible to build an amphibian for many countries, especially on the inverted dimension, that anyone had previously dreamed. The Army accepted its first Landing observation plane, the CD-1, in 1925.

The Navy soon followed suit in par-

chasing some Packard-engined Landing amphibians, but by the end of 1922 the Army had run out of money from that plant and the Navy only four. Soon thereafter orders began to be placed in considerably larger numbers, and by the end of 1922 there were 28 amphibians in the Army and 12 in the Navy. Almost that point the practice of the two services diverged; the Army continued with inverted water-cooled engines for amphibian service, while the Navy surrendered the advantages that the inverted installation could offer in emergencies and in forward vision in order to secure those considered to be inherent in the radial air-cooled engine. The delivery of the first Vought-engined amphibian was followed during the next three years by the order of 53 of the type, the most numbers of which was considerably increased by the development of gas-purifier adaptability of a larger capacity than the compressed-air capacity previously used. About 1927, therefore, it became possible to catapult amphibians from the capital ships of the battle fleet, in addition to using them from the carriers.

Trends in observation design

The historical review has brought the observation equipment of the Army and the Navy down to the Douglas O-2HC

Specialized amphibians. The Navy's first amphibious observation—shown (left)—is the first Landing amphibian to go into direct service—left—(left, left), the Curtiss Redoubt (left), the Curtiss Redoubt (left), the Curtiss Redoubt (left), the Curtiss Redoubt (left).



Army Air Corps

E. S. Price

Beginning a series of articles on airframe overhauls—the result of a country-wide tour of maintenance shops by a member of the editorial staff of AVIATION. In the course of a four week's trip, covering about 7,000 miles, two major overhaul centers were visited. The articles which follow will be devoted to detailed discussion of plants and methods. The present article deals with some broad observations and general impressions of the picture as a whole.

Drydocks for airliners

By S. Paul Johnston
Assistant Editor of AVIATION

EVERY industry that has so far advanced in a more or less evolutionary development of a group of widely separated units, goes through at least two distinct stages before it attains its final maturity. The first step is called the development stage, where each unit works independently as problems arise or less common to all, solving them in its own peculiar fashion. The tendency under such circumstances is for each operator to consider his methods superior to those of his rivals, and to keep them as such, even if he incidentally created needless possible adoption by the others.

As interoperation, as a business, is gradually passing out of the first stage and now stands on the second stage of the second. Not only have more small operations merged into great transportation trunk lines, but considerable interchange of knowledge in the related system, but the larger companies are now finding it profitable to discuss their problems openly, thus giving their second-stage operations. The need for acquiring information more or less completely has practically passed.

Of all the departments in the over-

planted structure of the aviation air transport organization today, the maintenance and overhaul functions offer perhaps the most fertile field for improvement from the first interchange of ideas. The shape of the major lines, widely separated geographically, had little or no direct contact with each other. Traffic and operations men of various lines have frequent opportunities to meet, but the men who have charge of the shops seldom get an opportunity to sit down together to talk things over. Shops have already been taken to bring to the attention of airplane designers some of the problems which were true for the men who must take care of the machines they produce, but it is of equal, if not greater importance, that maintenance people get together to learn upon their requirements, and to set up a definite set of standards against which designers may work. Ralph G. Lockwood, at the January and February issues of AVIATION, made a notable address in this direction with the publication of a set of maintenance standards for design for a number of airplane characteristics.

Uniform accounting needed

It is obvious that the only basis on which to compare specific methods for maintenance is comparative. The only logical criterion, assuming results paid reasonably comparable factors of safety

and reliability, is whether any costs more or less than another in dollars and cents. At the present time it is very difficult to make any direct comparison, for operators are very reluctant to open their books and discuss costs, although they have been made ready to open large operations to express a willingness to put their cards on the table. If they could only be assured that others would do likewise. Perhaps the time is not far distant when such a state of affairs can be brought about. When a consensus, however, it will be essential that a standardized and comparable system of accounting be used by everyone of a direct comparison of cost items in order to have any real meaning. The standard system required by the Post Office Department, although no doubt admirable for postal purposes, fails in its attempt of filling the bill for comparative maintenance studies.

In dealing with the general problem of the upkeep of aircraft a uniform terminology would result in certain degree of confusion which may exist. In this and in subsequent articles on the subject the term "maintenance" will be used to describe in a general way the whole group of operations carried out on long airplanes, and again in shops to fly. The term includes, therefore, the two subordinate functions of "service" and "overhaul." Service includes all those duties and other periodic operations done to enable the equipment to complete schedules. It covers refueling, oiling, greasing, cleaning and making

operations, as well as routine inspection and checks on both airplane and engine. Overhaul, on the other hand, involves by definition a complete tear-down of equipment.

Organization for maintenance

The direct responsibility for maintenance usually rests with one individual, usually known as a chief engineer, division engineer, or department head of maintenance, who is directly responsible to the operations manager of the line of the business. Maintenance functions, therefore, occupy a position on the organization chart parallel and on the same level with traffic, operations, and in some cases, communications. The general maintenance department is further subdivided into the two functions of servicing and overhaul, as defined above. The servicing department at all outlying stations along a line or division are usually directly responsible to the maintenance department head.

In cases where an airway system is made up of two or more divisions, there is usually a remotely located central organization which controls a chief engineer whose primary purpose is to coordinate and supervise methods and equipment among all the divisions. For administrative purposes, the heads of the outlying maintenance departments report directly to their division or superintendent, but for information and advice of a purely technical nature they

Shops have been taken to bring to the attention of airplane designers some of the problems which were true for the men who must take care of the machines they produce, but it is of equal, if not greater importance, that maintenance people get together to learn upon their requirements, and to set up a definite set of standards against which designers may work.

are kept in direct contact with the office and staff of the central chief engineer.

Inspection methods vary somewhat among the different lines. Some shops assign individuals from the servicing or overhaul crews to check over airplane and engine and report on their condition. The inspecting mechanic must follow a definite form, and must submit such data requested, thus creating full responsibility for its constant. It is argued that a man who is a capable mechanic and who is actually working should do much more work on airplanes or engines in much more familiar with such or places where trouble is likely to occur than anyone else can be. The general trend, however, seems to be toward the setting up of a separate inspection crew, entirely independent of either maintenance or overhaul shop, and responsible only to the engineer or superintendent in charge of maintenance. Assuming that men can be obtained who have served their time as mechanics, the independent inspection system affords the advantage of a complete double-check on all work, and a reduction in the possibilities of any error arising from faulty detection.

Shop layout

In making broad comparison of the shop facilities of the several airlines, one fact stands out clearly. Most of them have decidedly outgrown their present quarters. With the increasing demand of growing service, and with a usually increase in overall dimensions of the airplane being used, many orga-

nizations have had to be re-organized largely by the addition of new or original buildings or by moving certain shops out of hangars into temporary structures nearby. In a period of rapid expansion, especially with general business conditions as they have been in the past three years, most of the operators were very fortunate in securing money for new shops, particularly since space is still somewhat restricted as to what from the transient flying equipment of their airlines is likely to take. Operators naturally hesitate to tie up capital in buildings or in locations which may have some obsolete or relatively small equipment. Furthermore, although the service overhaul shops are in many cases working under conditions which are far from ideal, they are all doing a very good job. In no case is it apparent that the quality of their work is affected to suffer due to the limitations of physical layout.

Fortunately, there is plenty of room in sight that the list-of-new development of the past is at an end, and the airline officials are now supplying themselves with equipment and building locations for their plants, and hoping they will not have an over-estimate of modern industrial practice. Not only have the improvements of the past two or three years made their own requirements clear to them, but they are beginning to recognize that the overhaul of airplanes has a great deal in common with factory methods of long standing in other industries. One of two shops have already been built, and are now more or less being planned, in which the subdividing of various departments and the continuity of flow, both of materials and operations, has been arranged from an engineering viewpoint. Considerable improvement may be derived from the fact that intelligent use is now being made of available data in planning for the future.

A great deal of consideration is being given not only to the detailed arrangement of shop equipment, but also to the provision of the best location of overhaul shops with respect to the territory covered by the line. The question is not particularly serious in the case of airlines having a large number of subdivisions over relatively short distances. In this case the flying equipment is sent through any given shop on the line two or three times a day, and the question of location of shop may depend entirely on where waiting space or labor may be obtained most economically. Long-hauler operations, however, require more careful consideration, for schedules must be so laid out, and the flying equipment so placed and the service shops so divided and arranged may be brought to a repair base at regular intervals for inspection, maintenance, and overhaul. Some of the transportation companies in the process of merger, have acquired existing shops intended to take care of



The old idea was for each operator to consider his methods superior to those of his rivals, and to keep them as such, even if he incidentally created needless possible adoption by the others.



the equipment of the shorter lines. There is a marked tendency at the moment, however, to shut down these divisional maintenance centers and to consolidate equipment and personnel at a location near the geographical center of the system.

Due to the wide diversity of airplane types used on the major airlines it is often difficult to draw any close comparison among the various methods of airplane overhaul. Conditions vary so widely, not only with the type of equipment, but also with the conditions under which it is used, that the major problems of one repair shop are almost unknown to others. This is true not only among airway systems, but also among divisions of the same system.

Effect of airplane types

The type of airplane used has a great influence on the equipment and layout of the overhaul shop. Light airplanes are easily moved and can be overhauled in only a few very little use for wood-boring fabric or epoxy compound, but the equipment for the shop must be able to working in sheet metal. Few if any airplanes exist today, however, that have attained the degree of specialization required for the overhaul of a modern airplane over short times or for emergency schedules requiring use of many components. In fact, many aircraft are being built with metal, plastic, and composite materials, and sheet metal coverings and fairings. It is necessary, therefore, that the overhaul shop be equipped to handle all such materials. The proportion of the total shop space given over to sheet-metal work is determined by the type of aircraft to be overhauled; it is, therefore, directly dependent upon the relative numbers of these materials in the aircraft. The amount of space must be maintained. Even in places where actual equipment has practically replaced the sheet-metal work, the amount of space will still be related to the type and extension of shops which might otherwise have to be constructed. For example, the overhaul shop for a light aircraft must have a large area for extensive body rebuilding and mounting all woodwork wings are now found under the wing in the respective interior cabin structure.

Routine servicing and overhaul schedules for airplanes vary again with the type of equipment and the conditions under which it is used. As a general thing, however, airplanes are thoroughly checked and inspected at every overnight stopping point. The period for these thorough checkings varies somewhat with the length of the line and the arrangement of schedule, but it is general practice to hold all airplanes available at least one day in the airport before they are scheduled to leave for the flying for a thorough servicing over. The work done at this stage usually does not involve any extensive dismantling of structures. For classed with labor

overages on fatigue at work, it is general practice to give them a complete run-down and overhaul after about 1,000 to 1,500 hours of service. Overhaul schedules for metal covered planes are far from standardized, and apparently vary rather widely. At one shop, at least, all-metal airplanes are given a rather extensive run-down at every period of engine overhaul or approximately at every 275 hours of flying, although the general average is much higher.

Exotic overland?

The volumes which come from shop to shop in methods of airplane overhaul are much less marked in the case of engines. This is not unusual for aircraft, since all lines are wing rated, air-cooled power plants, and three manufacturers supply virtually all the engines in transport use today. One might very much like to see other manufacturers of aircraft and engine manufacturers have worked out standardized overhaul procedures which compare closely. Through their field service departments, the engine makers have rendered valuable assistance to the operators in setting up and organizing their overhaul departments. The result is a more uniformity, of course, but there is a whole, there is an apparent uniformity in handling engines.

Over the past few years there has been a marked tendency toward longer and longer working hours, and even longer cruise overhauled. It has not been long since about 200 hours was considered the normal working year for a construction worker, but with increasingly expensive materials and designs, and with a rapidly accelerating rate of improvement in construction techniques, there have been pushes from the average 200 to 250, to 300, and now, although many workers are still not used to the longer period, some districts are finding that it is economical to operate at more than 350 hours. The longer the hours, the more the range develops more on economic than on safety considerations. Research indicates that any increase in working hours beyond 40 hours per week will have a negative attention will operate without danger of stoppage well beyond the 200-hour mark. The longer the working hours, the more the cost of labor and materials on shorter or longer schedules. It appears to be more profitable, at the moment, to have a smaller number of workers rather than to try to run longer periods and take the risk of more extensive work stoppages when overworked finally become necessary.

Under present operating conditions, most engine shops are being called upon to turn out from three to six engines per week. It usually takes from a week to ten days for any given engine to pass through the shop, from start-down to and including run-in. As outlined above, it is increasingly difficult to man-

errors in the actual distance recorded, but from other field data are available, it would appear that the average engine overhead labour time (for a one-cylinder diesel), an engine engine of virtually any make) is about 120 to 180 minutes. Depending on the amount of work to be done, which again is a function of the size of the engine, the time, the distance range may be from 15 to 120 man-hours. Again, it is reassuring to note that the trend is toward the lower limit, and it is to be expected that continual improvement in this direction will result both from the manufacturers supplying better materials and from engine designers who are able to produce more efficient engines.

Perhaps the most notable difference among the various engine shops lies in the method of organizing the crew. One or two shops still retain the crew-oversight method, where an engine is turned over completely to a mechanic and his helper to do all the work from start down to reassembly. One crew becomes entirely responsible for the functioning of the engine. The general trend of shop organization, however, is to rely upon the crew's own initiative for the assembly of engine shops are now organized on a strictly production basis, where the parts move progressively from station to station through the shops, each man in the crew per-

forming a personal opinion, and being fully responsible for a particular part of every engine. While this method removes the burden of the personal interest of a particular crew in a particular engine, it unfortunately makes the economy where a relatively large number of engines are being handled, and furthermore, it tends to create an inefficiency in engines which probably cannot be matched by the individual crew system. Again extensive data are lacking, but it seems quite probable from what little information is available that the 100-hour rule will be somewhat less in the case of preparation and along production lines. As the volume of engines is increased, the superiority of the latter system over the individual-crew method would become more and more apparent.

The broad class of accessories, such as propellers, instruments, batteries, etc., has also attained a certain degree of uniformity among all lines. Again, as in the case of power plants, the manufacturers of each component have realized the importance of uniformity through adequate cooperation in the field. Many interesting variations in detail exist, however, whose treatment is somewhat beyond the scope of the present article. In the arena of airframes which follow, the shape and methods of a number of the larger airplanes will be described and discussed individually as well as the growth and the points of condition of difference will be described in more detail.

AVIATION
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✶ The first step in reducing maintenance costs is to determine them to a high degree of accuracy. That can be accomplished only through accounting.

✶ Air transport demands unique accounting methods, combining features of industrial and transportation accounting and, for mail contractors, satisfying the existing requirements of the Post Office Department. An unusual and effective system is presented in the accompanying article.

Tracking down maintenance expenses

By L. H. Duerikotte
Chief, Associated Editors for Leprosy



AVIATION as a new industry has required the development of new methods

companies have experienced grave difficulties because their accounting systems are failed to yield accurate information to the needed costs. With this difficulty in mind, Western Air Express has developed a system of cost accounting that differs materially from those common to other industries, and departs in several respects from practices common to the aviation industry.

The personnel of our field accounting partners at the present time include people half of whom are located in Denver, Colo., and the other half in Burbank, Cal., where stockrooms and part shops are maintained. They do maintenance cost accounting for an aviation with sixteen planes in active flight, ranging in size from single-engine Beech and planes to tri-engined F-16 Falcons, and flying an average of 3,732 miles daily over 1,800 acres of route stretching from San Diego, Calif., to Salt Lake City, Utah; Cheyenne, Wyo., to Amarillo, Tex., and Pueblo, Colo. to El Paso, Tex. There are twelve pilots and a mechanical ground crew of 25 men currently employed in connection with these operations.

In general, Western Air Express' sams combines selected features of postal and of transportation ac-

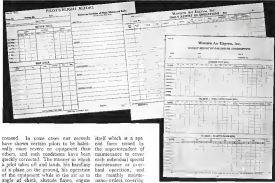
company is that many of its maintenance operations are of a non-standardized sort, requiring special attention in each case. Although all standard engine parts are regularly stocked, it is not practicable to keep on hand a complete supply of replacement parts for a large transport line. Thus, many obstacles to pre-

systems with maintenance and overhaul of planes require the construction of complex plane parts or units. For such work it is necessary in every case to set up a separate 'job order,' specifying all work to be done and materials to be used. Such a procedure makes the problem of maintenance accounting for an air transportation operator more complex than it would be otherwise.

sequences, and while it is actually an operation and bringing in revenue. On the monthly depreciation basis a place might be able for some time, taking up depreciation charges on the books without actually depreciating measurably and without bringing in any revenue to offset such charges. The foundation for our method of charging depreciation is our practice of bringing places in the air as much as possible, making service in the air rather than time on the ground the actual measure of each place's life.

A specialized accounting system designed to give an all pertinent data has made it possible to assess the mechanical department materially in steadily lowering maintenance costs, while at the same time constantly improving standards of maintenance. Through careful inspection of maintenance records kept by the accounting department, the mechanical staff is able to prolong the life of equipment appreciably.

Perhaps the outstanding contribution to lowered maintenance costs is in the checks constantly made upon all pilots. Records are so kept that the performance of various pilots with the same plane, and of various planes under the same pilot, is easily determined. It has been found that the pilot is a major factor in maintenance costs, and by means of this cross check it has been possible to instruct pilots in such a way that certain costs have been much cut.



control. In some cases the records have shown engine wear to be nearly twice more severe on engines than others, and such conditions have been quickly corrected. The manner in which a pilot takes off and lands, his handling of a plane on the ground, his operation of the equipment while in the air as to angle of climb, altitude flown, engine flight, operating temperature, engine repair adjustment, and other factors all contribute in some way to maintenance costs. It is possible to check these factors of operation through a study of the complete maintenance and operating records.

The system in detail

The Western Air Express accounting system, as outlined with these at least all field operators, must receive a dual purpose in that it gives all necessary information for proper maintenance and diagnosis of maintenance costs. In addition to all information required by the Post Office Department as to operating and maintenance costs.

The primary forms upon which all maintenance accounting information is recorded include: the operations reports, covering operation of all planes and assembled daily in the dispatcher's office; the pilot's flight report kept by the pilot or co-pilot; the fuel service record, kept at all fueling points by the manager in charge of the field; the mechanic's time card, which gives all labor used by plane, engine, or job order; the removal requisition, prepared by mechanics and approved by the shop foreman, requesting shopkeeper to deliver required parts to mechanics, and which lists all materials or parts drawn from stock or turned in for credit; the maintenance requisition, or serviceable tag which are used on all parts drawn from stock to designate their condition; the work order

which at a spot end form issued by the superintendent of maintenance to cover such individual special maintenance of an individual operation; and the monthly maintenance orders covering all routine inspection and maintenance.

These various forms are all turned in to the accounting department, and the information they contain is used in compiling the maintenance costs, which include the monthly summary sheet giving a cross check on operations of planes and pilots, log of the plane's log of the engine's job record sheet, covering such special accounts as engine jobs, items removed, showing components of parts and materials and where chargeable; the monthly job record report, covering all mechanical work done such as a breakdown of charges in various individual accounts; and the pilot's job voucher, which gives an accurate record of each pilot's time in each plane he has flown during the month.

The system is set up to show the costs by operating divisions. Costs are also broken down to show the amount of charges to each engine and plane and to each individual maintenance account. Our operations are at the present time segregated into two rows, as follows, and all costs are identified by these divisions: Form 132, the dispatcher's daily operations report, is the basis for determining all average maintenance costs per hour and hour of operation. It is kept for each division separately and shows planes, what pilots, by what pilots, between what points

The pilot's flight report is checked at the end of each trip by the maintenance department and a record of fuel reports is made on its reverse side. The daily record of operations is kept by the dispatcher. The report of fuel and oil consumption is filed in duplicate at each field, serving both the original, signed by the field manager, and forwarded to the accounting department.

Time of flight, number in ground miles flown, loads carried and other special information. The pilot's flight report, Form 132, is the source of information on pilot's mileage pay, gives flight arrival and departure times. Other information on this report covers engine data with respect to air and oil consumption, fuel and oil pressures, altitude, engine speed, and the propeller charging rate. It also contains the pilot's assessment on the general condition of the plane, engine and radio as well as ratings of fuel and oil consumed. It is kept by the pilot or co-pilot, and is signed by the pilot. The original copy stays with the plane, and a duplicate is forwarded to the accounting department.

The copy of each trip this report is carefully checked by the maintenance department; any defects noted by the pilot are corrected and a record made on the back side of this report. At the end of each week, inquiry made and parts replaced. As the original report is kept in the plane in book form, the maintenance department has at all times a history of the performance of the plane, engine and radio. Both of these forms, 112 and 115a, also supply rapid and

reliable information. A fuel service record is kept in duplicate at each regular servicing point and lists all fuel and oil delivered to planes, when and the quantity issued to each pilot. This record (138) is signed by the field manager, the original being forwarded to the accounting office at the close of each week. There it is checked against the pilot's flight record and the information is then entered on the log as explanation sheet for the proper plane, engine and pilot. A report is made to the accounting department at the end of each month, giving all fuel and oil data as a check against average engine conditions. Also, he is furnished with a report showing the average per hour fuel and oil consumption of each pilot in different types of planes. This comparative record enables him to eliminate any excess fuel consumption.

Separate log sheets, forms 116 and 117 are kept on each plane and engine. These are made up from the pilot's flight reports which are sent to be prepared by a careful and accurate manner by the pilots and are the record from which their mileage pay is computed.

The plane log sheet carries information day by day on the total time of the plane, between which floors, type of flight, propeller and engine number, pilot making the flight, hours since last overhaul, and general remarks. The engine log sheet is placed the next and in addition shows detailed information on the fuel and oil consumption, oil pressure and temperature, and data on the oil temperature, air speed, and altitude flown. The flying time shown on the log is used in compiling monthly depreciation charges. Each log sheet covers a period of one month.

General routine

Routine maintenance is covered by monthly job orders made up and attached to form 73, which is merely a brief instruction card giving the job number and general work to be done, authorized by the shop superintendent. One order is issued each month for every plane and engine covering general engine inspection and maintenance work. A set of detailed inspection sheets is used, of course, in connection

with all routine maintenance. If major overhaul work is performed, as planned, a separate order is issued for each operation of repair work on the various plane components such as wings, fuselage and nacelle, empennage, motor, pilot's cockpit, instruments and instrument panel, propeller, fuel and electric systems, landing gear and radio. By preserving and keeping detailed notes on the repair or replacement of the above items the maintenance department can readily furnish estimated costs for contemplated repairs and determine whether it would be profitable to make them. In connection with these major overhauls all material and labor costs are compiled by operations as shown on the machine's time card, form 140, and the status change or change sheets, forms 81 and 82. Each mechanic checks in and out on the time clock opposite each job number on his time card, as the work progresses, and the bookkeeper then builds the information on these cards to show the machine's time on each separate operation of a given job. This latter information is kept on form 80, one sheet of which is kept for each job and upon which is recorded the work done by each mechanic during the date of the work and the hours and minutes chargeable to that job on that day. The time cards also are used by the payroll manager in computing engine and machine charges.

The status change and audit sheets, forms 81 and 82, are kept by the shopkeeper, who charges all materials to the job for which they were issued, or to credit parts taken in to the job from which the parts were taken. Materials are turned by the shopkeeper to mechanics only upon presentation of material requisition form 81, properly signed by the shop foreman.

When a part is removed from a plane, engine, and judged worn out or broken beyond repair it is marked with a red tag labeled "condemned," form 146, and information on the plane, place from which it was taken, its total life and reason for failure is filled and recorded before the part is discarded. Parts or units judged repairable are loaded to the workroom on an exchange for new or serviceable units,

and are then tagged with a green slip, form 124, reading "repairable." The slip also gives the necessary data on the part and place from which taken. The time is then reported, under a separate job order, and all work and material is charged to that job order which, in turn, is charged against the engine or plane from which the unit was taken. It is then replaced in stock tagged with a yellow card, form 125, marked "serviceable."

Before a major overhaul is started the foreman examines the plane or engine and lists in a separate form all new materials that will be required. His record is turned in to the shopkeeper, who checks to determine if all necessary parts and materials are in stock. If not, a purchase order is issued at once covering materials required.

After the plane or engine is turned down the machine takes a requisition slip, accompanied by the foreman, to the shopkeeper for all materials needed. The shopkeeper issues them, charging them on form 81, the status change sheet, to the job under way. Form 81 is turned over to the next shop, who enters its contents in a Reorder file giving a perpetual stock inventory. It then goes to its respective job cardstock, each job having a separate cardstock on file in which are placed all its records and orders.

Maintenance records

All the information outlined above is summarized at the close of each month, and complete reports are rendered both to the office of the controller and to the superintendent of operations. Constant comparison of the monthly reports enables the operations department to maintain a close check on all expenses, and the maintenance department which will repay the cost incurred in performing and compiling this information.



Three tags for important parts. The "serviceable" tag is yellow, the "repairable" green, and the "condemned" tag red. An identification tag, shown for its size and form, is also.



This log sheet is made up from the pilot's flight report.

Nomographic charts for high speeds of unpowered planes (right) and for multi-engine planes, flying boats and amphibians (below). For amphibians deduct 5 per cent.

Two charts

Wing loading, power loading, and high speed

IN a recent article (AVIATION, November, 1931, page 545) Mr. A. A. Garner in discussing the speed characteristics of transport airplanes gives several formulas for the calculation of maximum speeds of airplanes with given wing and power loading. The formulas were based upon those originally set up by Edward P. Warner.



noted to take into account airplane types of varying degrees of aerodynamic excellence. The formulae are of the type

$$V = A \left(\frac{P}{W} \right)^B$$

where V is the speed in m.p.h.; P , the horsepower; and W , the wing area in square feet. A , a constant and B , the exponent, vary with the type of airplane under consideration. The charts give the limiting values.

For convenience in using the formulae have been reduced to nomographic form by placing a straight edge to connect the power and wing loading factors on the two outside scales, the maximum speed can be read from the intersection of the straight line with the center scale. Values are given for standard airplanes, that is, machines of ordinary design where no unusual paths have been taken to obtain the least possible parasite drag and also for machines in which every possible means has been employed to render them aerodynamically clean. With the two limiting values thus given the designer may readily compare the maximum speed of his airplane by interpolation. In making use of these charts it must be remembered that the original formulae were derived from experimental data, and were intended for estimating only

Congress conducts its annual inquiry into the state of the national defense in the air

Naval aviation and the Air Corps "tell all"

EXAMINATION AND CROSS-EXAMINATION

ONCE upon a time, a British and an American naval officer discussed their respective professional problems. "The thing that troubles me most acutely about the American Navy," said the Englishman, "is that you have no facilities whatever for keeping a secret. Once a year you have to go up and tell Congress everything that you have been doing and everything that you are planning to do. You have to reveal all your accomplishments of the year, and all your momentary thoughts of the future. And then they pick it in a book for all the world to read!"

It may not be quite as bad as that, but certainly there is nothing regularly prepared in any other country that parallels the annual hearings of the Congressional appropriation committees on the appropriation bills for the War and Navy Departments. They lay before us on the desk, Twenty-one hundred pages of exposition and cross-exposition, and tabulation of every imaginable fact on the state of the Army and Navy—uncomplicated with occasional wit and humor, more of it, it must be said, as the nation's first line of defense.

be the case that recent orders of the War Department, putting the Air Corps under the command of the Corps areas, indicated the tendency to make the Air Corps merely an auxiliary of the ground forces; he was sure that the Chief of Staff was personally endeavoring to frame a more definite policy on the place of aviation, and that the officers of the Air Corps, including General Foshier himself, were "looking to see military aviation expanded so as to take a more prominent place in connection with ground defense and be used, as we know it must be used, as the nation's first line of defense."

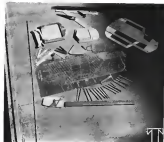
Wanted—no aviation in policy

The Chief of Air Corps indicated a conviction that too much stress had been laid on personnel in the planning of the national defense, and too little on material. He thought the National Defense Act was about due to be re-written from a new point of view, and for the Air Corps to specifically look as a base "the policy that material should dominate the question of personnel."

In specific reference to the Air Corps, General Foshier felt that the Five-Year Program ought to be revised, as experience had shown it to be unrealistic. On the exact nature of the substance he was not definite, but had great views on the necessity of a single supply of transport and other "non-combat" planes if an efficient air force were to be maintained. This committee seemed to disagree with him on that point, for they hoped reliance on the need for a greater number of combat or "mission" planes, with less expenditure of money on transport, cargo, and utility types. There

was much talk of "mixed gues," a novel phrase apparently used by certain Congressional members to indicate interest for the transportation of high officials.

General Foshier believed "that we do not have so adequate air defense at the present time." He obtained an unexpected negative, however, to the more extreme question, "Do you believe that we are in a state of totally inadequate preparation?" At that point there began one of those confusing discussions, which usually follow in the Congressional hearings, on the relative strength of the United States and other powers. The Chief of Air Corps "would say that we would be about fourth or fifth in proportion of numbers," but "when it comes down to using these planes . . . from what I have seen of the average American pilot, I would say that we could give them about half a plane and still be superior to them." It was a very high compliment to the American personnel. When the same question was put to Secretary Dutton he was more definite, and made no qualifications. He "could say categorically that if you combine the Army Air Corps and the Navy Air Service and compare their combined strength with the combined strength of the other powers in the world, we stand, as far as our combined fighting strength is concerned, in fourth position." When the question of relative strength was brought in the course of the Navy hearings, the naval officers readily agreed to say it with figures. They presented tabulations in some reports were complete, those that have been granted heretofore showing that the United States ranks first in total number of fighters, fourth in bombers, second in observation



The mold loft

its economical application to aircraft construction

By Arthur E. Raymond

Aircraft Chief Engineer, Douglas Aircraft Company

With manufacture of any object having contours made up largely of curved lines, such as a boat, an automobile body, or the monocoque fuselage of an airplane, requires first the determination of an accurately faired set of contour lines. This is, if the object be mounted out by families of horizontal, vertical, and transverse planes, the intersection of these planes with the body must be smooth and consistent with each other. For comparatively small objects such as an airplane propeller, the lines may be developed on paper, but for larger ones than this disadvantageous. Paper drawings and models due to changes of weather. Drawings of large objects made upon a drafting board must be drawn to a reduced scale and therefore cannot be used directly in the manufacture of templates and faired.

Due to these limitations, shipbuilders for many years have made use of a specially prepared wooden floor, which they lay a solid hull, for laying off lines or full scale. This method of laying out carried into aircraft construction by the first builders of airplane fuselages and flying boat hulls, and used recently it seems to have been confined to airplane work. It is now finding extended use in developing lines for all portions of the airplane requiring faired contours, and there are steadily becoming more numerous due to the advantages being made toward better streamlining. The industry's best efforts are being exerted to obtain more speed with the same power and to increase range by streamlining as well. Indeed, one basic reason for the trend toward monocoque construction is its adaptability to

streamline shapes. This brief description of construction and methods of use is given for the benefit of those in the industry who have not yet found occasion to employ it.

A portion of a typical mold loft is shown above together with a view of the tools used in laying off lines. The loft floor is made of straight and vertical grain spruce flooring, tongue and groove, laid over a substantial base. It must be carefully and rigidly constructed to avoid shrinkage or warpage due to changing moisture content which would distort the lines upon it. A good one for aircraft use is 2x10's if and if likely to be moved at any time during its useful life, it should be made in three sections and bolted together. A heavy sub floor should first be laid, the planks running on the diagonal, as a frame at least 6 in. thick. The frame may be placed directly on the floor of the building. Frame and subfloor should be given two coats of paint to avoid absorption of moisture, this is to keep the frame from being held.

The working floor should be made of 1-in. planks preferably about 4 in. wide. It is desirable that they be as wide as

possible without warping in order to reduce the number of cracks between planks. The floor should be laid on the diagonal, at 90 deg. to the subfloor. This will avoid confusion between the marks and vertical station lines which may later be laid off. After laying any measurements should be filled with plane wood and the floor thoroughly milled by machine.

The finish must be durable, with a surface slightly glossy in order to give it enough teeth to take the lines well. This can best be obtained by painting with at least three coats of carbon black, laid down to which a little paraffin has been added.

Loft terminology
The terminology of laying in perspective and, having been developed through years of ship practice, will probably undergo little change when applied to aircraft work, especially where the loft is provided over by an expanded mold loft system. For instance, line plate, and cross-sectional views when applied to the loft are known as shear, half-boards, and body plan. The body plan, showing cross-sectional lines at

stations, usually equally spaced, over the entire length, is the key to any three dimensional body and, thus is prepared and cut circular saw-stands in order to transfer points from one view to another, and sometimes for projecting effects when it is not desirable to arrive at the body plan. These are short boards about one inch square. The four surfaces are used in continuous rotation to mark off the height from the base has to significant points on the body plan. One stick is used by each workman and the marks are in fact secured by a notched screwdriver in a definite way. For instance, if a hull is the body being laid, each take off stick will be numbered to correspond to the hullhead or section to which it applies and successive marks on it will be designated "1-in," "1-inch No. 1," "1-inch No. 2," "1-inch No. 3," "1-inch No. 4," etc., denoting the intersection of these members with the section in question. A set of sticks will thus contain sufficient information for laying off the body plan at any later date without a being necessary to determine each point by scaling and reference to a table of values.

Fairing, that is obtaining continued smooth contour lines in three views, is of course the loftman's main work and is done by becoming exceedingly adept at it. Although it is, even in small instances, a trial and error proposition, practice will enable him to cut down to a minimum the number of trials and to reduce the error as a rapidly converging series. In this fairing process one is made not only of the intersection with the body of families of horizontal and vertical planes, but also of diagonal ones. These are chosen so that they intersect the body at angles of 30 deg. to 90 deg. These diagonal planes, instead of being projected perpendicular to themselves in the manner of propo-

rials on the sticks to the floor while the line is transferred to a board placed across the lofting.

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rials on drawings are projected by stations into either the hull-head or the stern, a process called "stationing." This is necessary in order to construct spines.

Another dodge useful in laying long shapes with lines having slight curves is that of reducing the horizontal scale of shear and half-boards. This has the effect of increasing the curvature of the lines and making irregularities more apparent to the eye. It is called "fairing by contractors."

Laying procedure

The procedure in laying aircraft work is as follows, with variations of course depending on particular conditions. The lines are first drawn on paper in the engineering department. This first set of lines need not be drawn with extreme accuracy nor be carefully laid, but it should indicate the desired shape and necessary dimensions. Working from these, the loftman will develop these contours and accurately faired lines and from the resulting body plan determine the table of values and forward it to the engineering department for its information. These officers use the intersection points of lines of reference with the surface of the body, taken in sections, probably equidistant, along an angle and sufficiently close together accurately to define the shape. The sections are numbered to correspond to their distance from the forward end of the body. Thus "Station 225" is that many inches back from the nose or bow. The engineering department sends this tabulation of effects upon its lines drawing which, when convenient be referred to scale of any reasonable discrepancies exist between it and the lofted lines.

Let us assume for the illustration that a monocoque fuselage in the form which has been laid. From this point on any dimensions which can be deter-



A lofted hull is given of woodworkers

ripped from the left and cut and should not be drawn on drawings, for this would entail unnecessary duplication of effort. Redlined drawings, for instance, should be drawn to scale as to outline from the sheets but no dimensions referring to this outline should be given. The only information required on the drawing is the size and gauge of members and the angles, and not position of rivets. If the dimensions to the smooth skin type utilizing stiffeners or longitudinal, the position of those where they pass through the bulkhead should not be dimensioned; instead, the lines of the longitudinal should be laid off on the left and reference made to it for their position. Their size will be called for on the frame drawing of the fuselage along with the part numbers of the bulkheads.

Stiffened riveting

With the aid of the left, the amount of riveting information on drawings is considerably lessened. Riveting standard sizes are first drawn up by the engineering department covering general rules applicable for strength. The standards will list for each size rivet the pitch or center distance between rivets, number of rows, distance between rows, and the minimum distance between rivets and edge of plate termed "healing." There will also indicate what size rivet is to be used for each stage of plate. There will state what is considered practical in riveting watertight and non-watertight joints.

By reference to these standards the left-hand man then on his template rivet positions and size for all sizes without further information. Rivets attaching members (other than plating) in each other or to girders should be called for on the drawings by size and number required and their general purpose or rivet pattern indicated to aid in identification. The left-hand man will then check off on his template as accurate with standard practice with refer-

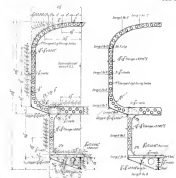


Fig. 4. Comparison of bulkhead drawings made with and without the aid of a left. The drawing on the left is completely dimensioned in detail, the one on the right gives only such information as required by the shop attached to the detail contained on the left template.

ence to pitch and center distance. Fig. 2 has been prepared to show the difference in amount of labor involved in drawing a bulkhead with and without the aid of a left.

The drawings which will be required for the construction of a hull or monocoque fuselage comprise bulkhead drawings, frame assembly and shell assembly drawings. The frame assembly calls for all bulkheads by number as well as all longitudinal, left, right, etc., and the shell expansion drawing calls for all plating. The latter suffices for this purpose, the sheets being indicated as being angled and fore-and-aft.

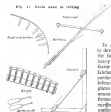
The shell expansion drawing need only be a pictorial representation since dimensions, taken from the left side of the drawing, will be sufficient for the construction of the drawing. In standard practice it is customary to develop all plating on the left due to the fact that reinforced members are too heavy to be placed against the ship's frame for fitting. The plates are then fabricated, formed, and punched in accordance with templates supplied by the left-hand man. At present work is done on plates and those with only a slight amount of bending can easily be formed and treated with the aid of hand-drawn templates and standard tool applications against the frame. Recently

bumped plates or those having an irregular contour can be cut by fabricated to fit a wooden form laid directly from the left.

Templates and jigs

After the lines are once laid off, the left-hand man's activities center about the construction of templates and forms. Custom templates, known as "Molders" or "Carved" templates, bulkhead jigs, and all manner of bending devices, are constructed directly from the lines on the left. These forms are roughly made but are accurate as to outline. They have written upon them practically all information necessary in constructing the bulkheads, such as size of members, etc., and the assembly work as done directly upon them. After bulkheads or frames are made they are set up at the proper stations in a jig and are held completely in place, before the longitudinal are attached, by means of aluminum standards at the left and aligned to the bulkheads with Calipers. A number of these are shown in the illustration on page 205.

From the foregoing, it may be readily seen that the mold left is a valuable adjunct both to the engineering department and the shop. Lacking has proved itself, wherever used, to be both a time-saver and a space-saver. As such, it finds many applications.



The S.A.E., at its Detroit meeting, discusses the problem of keeping equipment in service

Maintenance from two points of view

THE OPERATOR
AND THE MANUFACTURER

THE Society of Automotive Engineers has included many papers on the maintenance of aircraft in service in its past symposium programs, but particularly without exception they have come from the viewpoint of operating concerns. The only recent departure from this general rule was made at the meeting during the Detroit Show, when John G. Lee of the American Airplane and Engine Corporation, chairman of the Detroit, spoke on "Airplane Maintenance as the Designer Sees It." The Detroit maintenance symposium was further distinguished by the first discussion on the problems of keeping equipment in service as they appear to the transport operators as a whole. LaFleur Harris, who wrote a paper on "Air Transport Maintenance Problems," presented his views from the Service View Point.

Mr. Harris was acting as chairman of the maintenance committee of the air transport section of the Committee of Counselors in large measure he expressed the collective view of all the operating wing parties in the work of the Committee, set recently down at the LaFleur Harris Air Lines, with which Mr. Harris has had his own recent experience as superintendent of maintenance.

The meeting was further marked by the chairmanship of B. C. Murphy, president of Transcontinental Air Lines, as at previous technical sessions of this sort has a chief concern of a leading transport line taken personal charge of the proceedings.

Mr. Harris' paper covered such a

comprehensive range that it was necessarily little more than an abstract treat. Each recommendation for larger operations was summarized in a sentence. Among the most striking points in the paper was the warning against the use of simple chain drives, easy to clean in case of accidents. Fabric interiors and rugs were rejected as staining too easily. Lubricant-covered plywood was approved as a floor covering, but better means of waterproofing the plywood are needed. Rubber matting for the cabin was suggested as superior to the ideal, but, incidentally, it was lamented that it was common to see that the rubber matting at the door made a feature of accidents that in a rainy season, it was a source of trouble. Passengers loaded directly into the material.

Mr. Harris objected to certain methods of construction, such as the use of rivets, and pointed out that the rivets, and other fastenings, should be replaced by the plastic. In any case, he felt that the plastic must have a detector-reading instrument to give him the color temperature.

Fabric, plywood, or dural?

Discussing airplane structure, he indicated that monocoque construction had been found higher with plywood-covered wings than with fabric or dural covering. He recently favorably indicated toward the dural, but considered the increased flexibility that fabric permits. Duralumin covering was definitely approved for the fuselage, where it is less likely to be damaged, and even to a lesser degree in a hard ship. No matter how soft the fuselage is in other

Table 1: Analysis of direct operating costs for different airplane types. The table lists various costs and their percentages for different airplane types.

Aluminum maintenance overhead...	20.9	20.4
Engine maintenance and overhaul...	12.9	12.9
Fuel and oil...	12.9	12.9
Instruments...	1.4	1.4
Engine depreciation...	12.9	12.9
Engine depreciation...	12.9	12.9
Total...	100.0	100.0

The total of the direct operating cost per mile with probable pilot salary, as noted above for the airplane was 40¢ per mile more than for the single-engine plane.

instance here, said Mr. Harris, light-pressure tires would still be in operation. He admitted, however, that the low-pressure type was being gradually improved in suitability and reliability. He thought that having gears in general suffered from inadequate bearing surfaces and from the failure to use roller bearings in some cases where they would be desirable. Larger brake-drum areas were advised, as the slightest deviation in load was provided, unless they indicate for their work.

Control bearings

On controls, as on landing gear, roller bearings and more anti-friction bearings and removable bushings have been found a major need. Ball-bearing pulleys were particularly recommended. Nothing was said of ball-bearing hubs, but control hinges in general were criticized for most cases bearing area and unduly rapid wear. Pushed-pull controls, Mr. Harris declared from the operator's viewpoint, should run through the gears which are often the control rods themselves, in order that the war might be on the guides and that the control member be replaced more frequently. Mr. Lee, author of the other paper, discussed on that point, suggesting that work of such points is almost always the result of carrying the control member between the two surfaces as embedded in one of them, and that these periods are much more likely to be likely to be replaced in a manner that is a hard ship. No matter how soft the guides are in other

Large single-engine transport plane
Two-engine, standard plane

weeks, the hard road was still clogged from scrambling.

Engine installation troubles

As usual in maintenance papers, "howling," and especially last-minute "howling" are for a host of ailments. Tools should have been for giving access to the engine. Fuel lines should be made more accessible than they are, usually are. Fuel tanks of oval shape were strongly recommended for easy maintenance, but "where" being a source of constant trouble.

The engine installation was severely criticized as being in "obscure" arrangement or even in simple layout. Mr. Harris concluded that in many cases the location of the engine had been fixed on the drawings and that it had this, being left for the mechanic doing the installation to run pipes and wires through wherever he could find a hole. Provision for electrical equipment was reported in many cases to be inadequate to cope with the loads imposed on it. Some large planes have a constant draw on the starter battery of 60 amp or more while flying, rising to over 100 amp while landing. Batteries have to be charged after every three or four night flights in winter months. Unless there is a good reserve of electrical storage to increase their capacity or to provide for continuous charging at a higher rate while in flight, Mr. Harris warned that electrical maintenance costs would become prohibitive. He suggested the battery manufacturers free one demand, however, when he said that there was no provision for top-up batteries on transport planes. They are needed only where aerobatics are to be performed.

Radio troubles are generally of the nature of spurious signals, difficulties caused by the radio, rather than failures in the communication equipment itself. Troubleshooting is still a problem, calling for further research and for cooperative

study by manufacturers and operators. The discussion of Mr. Harris' paper was brief, as the author had been unable to attend the meeting himself and his contribution had to be read by William H. Barfield of the Aeronautical Chamber of Commerce, Richard M. Block, formerly Technical Editor of AVIATION and now working with Mr. Finkler, pointed out that most European governments, particularly that of Germany, require the reflection of bearing leads by top-threads wherever there is relative movement between the surfaces in contact, as reducing the risk of wear, but that the United States has no such official stipulation. A question on the relative cost of airframe and engine maintenance brought forth no very definite conclusions, but that capacitor differs. Mr. Marshall, of Trans-America, thought that the two factors should be about equal on single-engine planes on a general rule, while engine maintenance costs would run twice as high as those on the airframe structure in two-engine planes. Mr. Lee gave in his paper some figures for particular airplanes which showed that two quarters should equal one as a factor, with airframe maintenance exceeding engine maintenance by 70 percent on a single-engine ship. (Mr. Harris himself, in an earlier paper published in AVIATION for December, 1931, had indicated that in the Langley Line two-thirds the cost of airframe maintenance was about two-thirds higher than that of engine maintenance, a ratio almost exactly in

verse to that which Mr. Marshall's experience suggested.)

As the designer sees it

Mr. Lee's paper, from the designer's point of view, was less concerned with particular devices for improving maintenance qualities than with an appeal to the operators to give the designer some clue to what they really wanted. Mr. Lee suggested that the manufacturers fully included the importance of maintenance, but that it was often necessary to make sacrifice of other qualities in order to insure the highest degree of ease of maintenance, and that such sacrifice could hardly be vented upon the operators since some evidence that they, too, put a high rating in the maintenance factor. He discussed as all sorts of on-value such general observations as the specifications for new equipment are. "All parts of the airplane should be easily accessible, and the design should be such as to reduce replacement and necessary attention to a minimum." He called for definite specifications, in terms of number of men and number of minutes to perform certain specified operations.

Mr. Lee remarked particularly on the surprisingly large share of maintenance cost that has to be allotted to fastenings and straps. He thought the importance of these fastenings should be recognized, since every time that one would tear an airplane in a hangar a new one would appear to be required on the moment—no, actually, but the wing and fuselage joints were being replaced any time at all. The explanation was, of course, that the wing and fuselage maintenance cost included on the operator in one solid chunk at the time of general overhaul. The work was all

done in a few days, and didn't factor itself on the attention as did the less intensive and less expensive operations of daily service routine.

A maintenance parallel

In calling for definite maintenance specifications, the author really followed the course taken by Ralph G. Lockwood, Chief Engineer of Eastern Air Transport, in his articles in AVIATION for January and February, 1932. Since Mr. Lee's figures for maintenance operations were prepared quite independently of Mr. Lockwood's, comparison was of immense interest.

Unfortunately, the place of the maintenance factor in the very broad overlap between the two tables each other having specified for a number of operations that the other ignored. On some items about however, direct comparison was possible. In spite of the fact that there was some criticism of Mr. Lockwood's specifications, when they were first presented, as especially severe, Mr. Lee's statement of the conditions that the manufacturers ought to be willing to meet was even more severe.

Three years and four months later, because the difference was enormous but as a general rule Mr. Lee allowed about one-third less time than Mr. Lockwood proposed for the same number of men. Of particular interest in Mr. Lee's specifications, previously based largely upon experience in developing the Pilgrim monoplane, were the requirements that three men should be able to change the entire power plant in 15 minutes, and that one man should be able to remove all the cowling radiating the engine in four minutes, and change the service battery in the same length of time.

Placing in more general terms, Mr. Lee stated all troubles under the general headings of wear, deterioration, and fatigue. To reduce the wear he recommended self-lubricating, with oil-lubricated bearings, and the use of ball bearings in many cases where ball bearings could not be used. Much more is due to hammering where the clearance between moving parts are badly done, and the author suggested the use of eleven ball races in one close fit, instead.

"Save the surface"

Deterioration was assigned largely to improper finishing, but the cost of good finishes was considered. The author realized that, as Mr. Lee gave the figures, the dope alone on a two-engine plane with highly-polished finish on wing and fuselage fabric weighs as much as 90 lb., almost 5 per cent of the payload. Copper plating was to be used with caution, as becoming a positive nuisance whenever porous metal cracks in it. The material permitted the penetration of electrolyte from the plating solution. The author believed it recommended to spend more money and to use non-corrosive materials, such as bronze or stainless steel, wherever possible.

Painting was at its worst at that time and still has, in coastal cities, and in industrial areas and their immediate vicinity. Moisture affecting proper flexibility were of fundamental importance in the design of the paint, but excessive flexibility was dangerous, since it permitted free vibration. The mounting should not merely be springy, but should also possess any vigorous action. Mr. Lee considered it preferable to rubber as an intermediate landing, and spoke highly of the use of rubber tubes for fuel lines. Strut wires could best be protected by the use of truly neutral, instead of plain, in place of the standard. The maintenance action only around a truck.

Small struts make a great deal of trouble, and the author spoke with particular feeling of the lack of any safety factors laid for other doors. He found these all too heavy or too awkward.

He warmly favored detachable engine mounts, but considered that most of the mounts alleged to be detachable were misnomers and delusions, and required the breaking of a great number of bolts, and the removal of construction before the engine could be removed. The truly detachable mount has the speed advantage of making it easier to get at components, than the detachable mount, to Mr. Lee's great disgust, in mounting them all at the rear.

It was suggested that a detachable engine mount be supplemented by a detachable tail section in the fuselage with the stabilizer and fin mounted just forward of a ballast in the fuselage, and that the tail wheel could be jacked off the ballast. The removal of the lifting tail carried the fuselage out to a point where it could be jacked up, and the fuselage could be lowered to the ground without external clevises. Considerable criticism was expressed in the maintenance qualities of existing engines, and the author pointed out the facility of building weak streamlines or "joints," which would not stress or slip up with dirt was emphasized.

Irreversible instruments

Another tremendous point upon which Mr. Lee dwelt at length, was the mounting of the instrument board. The pilot wants the board as far forward as possible, with the result that there is almost no clearance behind it in which the instruments can be removed. Some means can be suggested on the front of the board and withdrawn completely from the front, but on retractors and linkage cables, the construction is likely to prevent anything of the sort, and a negative mark was in a space of all or two in breaking the instrument.

The principal contribution to the discussion was made by the editor of AVIATION, who mentioned upon the particular basis of Mr. Lee's paper, and those recently published by Mr. Lockwood who also uses the fact

that only in a few cases had they shown standard operations for specification. He suggested that it was desirable for the air transport section of the Chamber of Commerce to attempt to establish a list of operations which would be used in fixing on maintenance quality, and even to put a score-card on which a series of operations would be rated in such that a single figure could be given to represent the average maintenance quality of an airplane in a general way.

Mr. Wood, formerly Technical Editor of this magazine, also made a valuable contribution of great importance to maintenance and other costs as compared with depreciation, and suggested that the figures for maintenance operations be used in argument for strapping some of the air transport airplanes now in use without waiting for them to wear out completely. He definitely indicated that while they are still capable in order that they may be replaced with more modern equipment which can be more cheaply maintained. He further raised the question of the relative maintenance qualities of military and commercial airplanes. The Army having a great deal of maintenance facilities, he pointed for maintenance operations very seriously long before it became the subject of attention by commercial operators.

Paul Johnston, also of the staff of AVIATION, spoke from experience gained during a recent tour of almost all the larger maintenance bases in the country. Mr. Johnston believed that there was particular need for a more extensive dissemination of maintenance methods and exchange of information on maintenance methods through the press, and also stressed the importance of closer cooperation between the manufacturers and the operators of equipment. He took Mr. Lee's paper as a very helpful sign, and in an admirable description of the maintenance of transport airplanes ought to be developed.

Replying, the author of the paper expressed regret that the commercial operators were not more particularly interested in the maintenance of their airplanes. He stated that the Army must give more attention to detail than the transport operators, purchased at the last minute and that were in no such of a hurry to get these new ships to work. The maintenance of transport airplanes is not a problem, but a demand that they be desirable. However, at the present time he thought the maintenance qualities of transport airplanes were at least as good as those of military craft. Mr. Berwick of the Chamber of Commerce agreed with Mr. Warren's suggestion that a maintenance standard should be desirable. The maintenance committee of the air transport section of the Chamber, he said, had already begun to prepare data on a preliminary basis for suggestions for manufacturers of equipment.



Above: A readily accessible engine installation, held in place by a detachable engine mount of the Pilgrim monoplane. Below: Another view of the same engine, showing the fuel lines and other components.



EDITORIALS

AVIATION

EDWARD F. WARNER, Editor

Time to buy airplanes!

American air transport operators are at the point of having to take a great decision. Some time very soon, they will have to put it on the record whether or not they really believe that any progress has been made in airplane design in the last few years.

At the beginning of this year there were almost 600 planes in transport service in the United States. More than two-thirds of them will be three years old at the end of the coming summer. Practically all of the airplanes built in 1929 or earlier could be kept going for two or three years more without great difficulty. It is up to their owners to decide whether the useful life of flying equipment ought to be stretched to the limit, or whether it is profitable to let old planes pass to the scrap-heap to be replaced by new. There has been a good deal of talk of economic obsolescence and its importance as a factor in air transport operations. It has so far been an abstract quantity, about which we talked and theorized. Now the question is in our midst, and demands that we decide upon a course of action without further delay.

We are in an airplane. Manufacturers protest that they can hardly be expected to assume the great expense of developing new transport models, or thoroughly modernizing old ones, while operators are frankly proclaiming that their present equipment will be good for a long time to come. At the same time the operators complain that, whatever their individual right to be, they are unable to make purchases, since only a few of the manufacturers, covering only a few classes of equipment, have undertaken to produce designs meeting 1932 needs.

It is a real dilemma. To find a way out will require concessions all around, but especially it will require the display by the transport lines of a considerable measure of willingness to get out and spend money. In some cases it may be that a shortage of cash and the closeness of current bookkeeping policy will prevent the making of new purchases, however advantageous they might be, but there are plenty of other instances in which ample resources are on hand to cover any reasonable purchase. There are lines that are losing money at present that could immediately improve their current income position, if indeed they could not actually change red ink into

money into Mack, by modernizing their equipment. If they will show some sign of willingness to buy, and issue some definite specifications for what they want, they will find manufacturers eager to meet almost any demand, even though no airplane that exactly fits their needs may be in stock upon the shelves at the present time. As a general rule the offer approaches the buyer when a business transaction is to be attempted, but this is a case in which the potential buyer must take the initiative. If a group of operators can meet and issue a joint specification, so much the better for all of them.

The question of modernization goes deep. It is not limited to the purchase of new airplanes. It applies also to power plants, and to fuel, and to a variety of operating practices. There are engines still running in transport service that were designed to operate with the relatively low-grade fuels that were considered an ideal three or four years ago. Real economy demands that money be spent wherever necessary in adopting such equipment to modern conditions.

It is altogether too easy to worship at the shrine of the great god depreciation. Where fuel costs and maintenance costs can be reduced, or a service made more attractive to the passenger, by selling for a fresh find on equipment the prospect of a temporary increase in depreciation allowance might not act so a bar to the change. We venture to say it down as a general principle that every airplane built in 1929 or earlier (300 of them) ought to be retired from transport work and replaced within the next eighteen months, and that the change would be a directly profitable one. There is no present intention that it will be done, but if the transport lines will make it plain that they intend to engage in replacement buying on a substantial scale in the near future it will operate to bring out some of the manufacturers who have been hibernating and gradually to increase the range and variety of strictly modern products from which a choice can be made.

Stop living in the future!

WHEN the aviation business is a peculiar people. Ours is probably the only industry in the world which habitually seeks advice criticism for its own services by setting up an unsustainable

standard with which to compare them. We go out on our way to persuade the public of the inferiority of what we have to offer, and then we express wonder that some of them are still backward about relying to the standard of air travel.

If the members of the aircraft industry would retain a good psychologist to advise them on public relations he would tell them, among other things, that human beings form their judgments in terms of an unspoken ideal,—that they are extremely impatient of any delay in reaching that ideal, or of any causes for not reaching it,—and that (very fortunately) most of them haven't enough imagination or knowledge to create a very clear picture of their ideal for themselves. Somebody else has to do it for them. In most industries the policy has been to do everything possible to prevent the laying public from getting hold of the material to formulate any ideal that is out of line with present reality. In the aircraft industry, taking us as a whole, we have followed the reverse course. We have gone out on our way to provide a picture of a hypothetical scheme of air transport, compared with which present activities seem like the first uncertain steps of an infant in the nursery.

Just what does all this jargon of ideals and their formation mean, is practical sense? It means that we have been so spell-bound by the march of our own activities and their prospective future development that we have lost it necessary to let the general public in on the secret, so that they might advise us. At the present time, the average occasional airline operator is somewhere around 120 miles an hour. We ought to be telling our customers what a wonderful achievement that is. We ought to be comparing the speed of air transport with the speed of the fastest previously existing facility. We ought to be filling them with gratitude that they have the opportunity of traveling at such an incredible rate. Instead of which many of us are prone, when we find ourselves facing an audience, to throw present accomplishments lightly aside and to assure our listeners that within a short time speed of 300 m.p.h. will be common-place. They go their several ways, compare what they have just heard with the schedules of air transport lines now available, and make up their minds that the present organizations must be automatically inefficient to use such hopelessly slow machines.

One reason for the almost inevitable coming of economic depression as the consequence of falling prices is that the buyer, seeing that goods are cheaper this week than they were last, assumes that they will be still cheaper next week and decides to wait. When we go forth and tell the traveling public that air transport is shortly to be faster, safer, more economical, more reliable, and generally more efficient than it is now, they too decide to wait.

It is not often that anybody can learn anything about public relations from the railroads. They have been notorious for their indifference in this field, but they

can give us a lesson here. Almost never does an authorized representative of a railroad company talk about what could be done, or what will be done in the future, or what has been done as a special stunt. There have been occasional declarations, before official bodies concerned with railroad development, that train service could be maintained between New York and Chicago in fourteen hours instead of the present eighteen. The railroad officials have had nothing to say upon the subject publicly, however, and there has been very indication of a desire to avoid further public attention in that direction.

Every now and then a special train makes a spectacular run between some two cities, in from 20 to 40 per cent less time than the fastest regularly scheduled trip. The interest that hares the train sometimes gives the steel publicity, but the railroads themselves almost never do. They are afraid that the ordinary traveler might begin to ask why he can't get that kind of service. No doubt there are excellent reasons why he cannot, but it is always unpleasant to have to provide excuses. Why bring the subject up at all?

When automobile engineers meet together they are wont to agree that the cars of ten years hence will be improved out of all recognition over the present models, and that there will be fundamental changes contributing immensely to luxury, to economy, and to ease of driving. When any one engineer, or anybody else in the automobile industry, attends a group of buyers, he talks exclusively of the attractions of the car of 1932, and subliminally avoids any suggestion that these might possibly be further improvements in the future.

But in aviation a great many of us habitually depart from those admirable rules. Within the past few months we have heard a speaker, coming from within the aircraft industry, declare that "the safety of air travel will increase 500 per cent in the next ten years." That is so perfect an example of what not to say that it seems almost like a burlesque. If you tell a man that something is going to be 500 per cent safer a few years hence than it is today, he immediately leaps to the conclusion that it must be frightfully dangerous now. American railroads actually did make a 500 per cent improvement in passenger safety between 1900 and 1930, notwithstanding the fact that they were getting up a very good record at the beginning of the century. But any railroad official or employee who had stood up before an audience of traveling men in 1900 and predicted that it would be five times as safe to travel in 30 years as it was then would certainly have been infamously fired.

Declarations that "within a few years aviation will be the most reliable branch of transportation, and the most completely independent of weather conditions" may be fine for selling stock in air transport companies, but they constitute a very poor argument for persuading people to make use of this afternoon's airplane. Our customers in the mass are like every other large group of human beings in that they take no account of

promises except to use them as a standard for measuring the apparent inadequacy of present performance. We cannot sell a ticket for tomorrow's airplane on the strength of the schedule that we will be establishing ten years from tomorrow. Therefore, let's take it as a mechanical article in our creed that we shall take a lot more about 1932 and a lot less about 1940.

Economy gone wrong

AFTER fourteen years of steady growth and steady improvement of service, the very life of the air mail is threatened. The whole structure is in danger of being swept away as an incident to the current economy campaign, and as air mail goes, so goes air transport. If every air mail aircraft were to be cancelled tomorrow the carriage of passengers would not stop, but the airline organization would have suffered a frightful blow. Five years hence there will be a very different story to tell in that respect, but for the moment, air mail is the keystone of the structure. Remove the keystone, and the structure will tatter and part of it will fall.

Fortunately, there is little likelihood of a complete cancellation. Fortunately, the contacts between the air mail operators and the Post Office Department, as the Postmaster General has pointed out, in a form which assures them both normally and highly leading upon the government. But when going to the length of actual cancellation of contracts, Congress might very possibly cut the air mail appropriation so drastically as to require the cancellation of all extra schedules and the cutting of rates of payment to a point where all the contractors would have to carry the bill throughout the next year in figures well below the minimum possible level of operating costs.

The aeronautical world has not given enough attention to, or felt enough alarm over, the air mail problem. The air mail always has come through all right and continued to grow, and it has been too readily assumed that it always will. The dangers that confront it are the subject of writing this editorial; however, any air mail is no more theoretical any. However the battle turns at the moment, it is likely to be renewed in the next session of Congress. The interests of air transport in Washington cannot be left to drift. They demand the most vigilant protection.

If Congress takes action designed to wreck American air transportation, it will not be by inadvertence but by deliberate design. It will not be for lack of warning, and distinguished members of Congress have gone out of their way to make it plain that the wounding of air transport is exactly what they seek. Replying to a question bearing upon the possibility of saving 50 per cent of the air mail appropriation under certain identical conditions, the Postmaster General said: "No. We will simply wreck the service without getting

anything in return—the air mail service would just evaporate." Senator Glass of Virginia, displaying unqualified enmity towards air transport and all its works, remarked: "I think that it is the most extravagant, hazy when the government ever engaged in . . . I must confess that I would abolish the whole system. . . . I just think it is an expensive folly. . . . It is a useless and foolish in my judgment." That is a point of view fortunately entertained by only a very limited proportion of the membership of Congress, but it has to be fought by those who are frightened enough to believe in carrying on with the work so assiduously begun.

We said "assiduously begun," and we stand upon the phrase. Despite economic catastrophe and danger, despite a gradual withdrawal towards air of practically every economic activity in every country in the world, air transport has continued to grow. While other classes of postal service fell 30 per cent lower again in 1931, the air mail has gone ahead with its steady improvement of 10 per cent a year or better. Passenger service has gained ground even more rapidly. Air transport stands almost alone among commercial enterprises in the United States in its seeming ability to ignore the depression.

Very few economic prognostics made nowadays remain good for long enough to allow the ink to dry, but we offered one forecast almost a year ago upon which we still stand pat. We are as convinced as ever that the net cost of the air mail to the government in 1932 will stand as the all-time high. From this point forward, the air mail network can be maintained and expanded at steadily declining expense. The income will steadily catch up with the outgo, and there will be steady progress towards complete self-support. The time is not far distant when air transport will be a source of direct revenue, rather than of expense to the federal government, but in the meantime, if that program is to continue, there must be some discretion in Washington.

We are not among those who oppose all government roadway. We recognize that the reduction of expenditures in a government necessary, and that every activity of the government must be examined for its possible contribution to economy, but there are types and places where undue economy becomes extravagance. An uncompleted building, its unprotected structure left to become the prey of the elements, is always regarded as a monument to folly.

The American people have been engaged, over the past dozen years or more, in building an air transport system. It lies, so far as the government's direct contribution to its construction is concerned, within a few years of completion. We refuse to believe that the American people, if the issue is thoroughly presented to them, will sanction either an abandonment of the structure, with the stripping of practically all that has been gained, or a serious slowing down of the work at this point.

AVIATION
June, 1932

AVIATION
June, 1932

NEWS OF THE MONTH

Records on three continents

FROM an early English spring to late Australian summer, in eight days, eighteen hours, and 53 minutes, Lewis Charles William Anderson Scott to recognize a record taken from him last November by G. A. Barker. The same Gypsy Moth plane which he had flown from Australia last June earned him back the Lockheed Airfield at Port Darwin in nine hours, eighteen minutes, less than his previous time, which Mr. Barker had beaten by 102 minutes. The price for a 101-gal fuel tank, giving it a range about 1,000 miles, Mr. Scott's plane was a standard model, some 30 miles above that the Tokyo-powered Cooper Swift in which Mr. Barker covered the 10,500 miles from England to Australia.

Only a few words after they had celebrated the arrival of Mr. Anderson (ANIMUS, May, 1932), the inhabitants of Capetown hurried out to receive two Frenchmen who had just established another record down the nation's most-famous southern MCM. Gaudin and Seld, veterans of a record France to Madagascar flight earlier this year, were the first there to catch Capetown from France in under 100 hours. Substituted by first, twenty bottles of champagne and some concerned work, the record was broken by La Bourne in three days, sixteen hours, fifteen minutes, with only five stops for rest and refueling. Mr. Scott was able to fly the entire flight, while Mr. Gaudin did the navigation. Their plane, the Macchi-Lamont, in which they established the Madagascar record, is a Potez 570 powered with a 300-hp. Lorraine engine. Mr. Anderson, whose time from Lyons, England, twelve hours longer, still stands as the fastest French-Gypsy Moth flight. A new 120-hp. Gypsy-powered Moth.

With a distance record for navigation to Calcutta, J. N. Young, a former Royal Air Force officer, is proceeding in more leisurely fashion towards the capital of the South African Union. His C-39 sublight powered with an Armstrong Siddeley Genet-Major engine is in conference with British shipping, airlines, and other air mail companies to establish a regular 500-mile stage, which gives it a 500-mile stage.

A trip lasting but a few thousand miles of the distance of the first Scott-Gatty to strike the world record as the first for the first-engineered long-range monoplane designed by a 35-year-old Frenchman, Mr. Coustou. With 28 hours of

flight in its track before the start from France, the distance to Newnes, Port Colomieu, was covered in fifteen days, six hours, and 40 minutes. The 1,000-mile stage at the Coustou, designed to fly at a loaded weight of 7,700 lb., was limited by the impossibility of taking off with a full load from airports within the radius which limited most of the 15,000 miles for the South Sea flight on which Charles de Vernet had sailed, Miss Dams navigator, and M. Marchand mechanic. Gypsy 121 120-hp. engine was substituted for the low-powered French engine with which the plane was equipped when first exhibited at the Fifth Aero Exposition in 1926.

Mr. Scott across the Pacific Ocean from Tokyo to Wardsville, Wash., with Hugh Heston on the last leg of their world flight last summer earned for G. A. Barker the Harmon Aviation Trophy. It is awarded annually

Calendar

May 25-26	Second Balkan Games and Second Balkan Air Races
June 2-7	10th Air and Industries of the Aircraft Industry at St. Y.
June 5-8	10th Air and Industries of the Aircraft Industry at St. Y.
June 20-22	International Air Races held at Arlington, Virginia, U.S.A.
July 11	10th Annual Flight Air Force Exposition
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July 13	10th Annual Flight Air Force Exposition
July 14	10th Annual Flight Air Force Exposition
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by the Ligue Internationale des Aviateurs for the outstanding flight of the year.

For his paper "A Study of Airplane and Instrument Board Vibrations," read before the S.A.E. meeting during the National Air Races at Cleveland last year, the Wright Brothers' Gold Medal was awarded to Stephen J. Rand. Considered the best aeronautical paper of the year 1931, Mr. Rand's work was the result of investigations carried on with the aid of the Vibration, a recorder developed by him to obtain accurate data on airplane vibrations with a view to its reduction.

The first Air Mail Flight Model of Honor, conferred under an Act of Congress upon the present unit and set to be awarded for service and extraordinary achievement in the performance of duties will be presented by President Hoover to Maj. E. Pennington of Northwest Airways, Inc. His safe loading of passengers and crew of a multi-engine plane which had lost one of its engines while in the air was the incident for which the recommending committee of both Assistant Postmaster General W. Irving Oliver in prominence awarded the medal to Pilot Pennington, who has the Chicago-Two Cities route.

"Capetown—all out"

From London to Capetown by air is no longer the exclusive privilege of pilots and their planes or of commercial records. Since the last week in April anyone in possession of 150 pounds sterling (\$240 at present exchange) may leave London with the weekly South African air mail to arrive in Capetown 11 days later, almost a week ahead of the fastest commercial service. Though mail planes have been flying the route since January, passengers were at first carried only as far as Swaziland. When the first scheduled regular mailers under construction at the Armstrong-Whitworth factory in Coventry are in the air, the 3,500-mile journey will be accomplished in six days.

The Inter-Island Airways, Ltd. which since 1925 has been flying Auckland to the Islands of Rapa, Manu and Kaitiaki on daily and three-day-per-week schedules has now flown 20,000 passengers 520,000 miles with no serious accidents or personnel. The discontinuance of the Transoceanic Railway service between Chile and Argentina and the consequent increase of the demand for traffic due to prohibitive tariff levies

the Pan-American-Cross airlines the only link between those countries. Passage plans have been concentrated in South America to meet passenger demands.

Coast-to-coast buses, planes are ready to start operations of a new passenger and freight service between Toronto and New York. Amphibia plans will be made from Toronto to Rochester where passengers will change to land planes for the remainder of the distance. The schedule calls for two planes a day each way.

Passenger services in the United States, in which the average fare rate per mile is now equaled by the Department of Commerce at 6.00 cents per mile, only half the average is exact at the beginning of 1952, are celebrating anniversaries. The third anniversary of American Airlines' air mail route 38 between St. Louis and Omaha, on May 1, will be commemorated by the inauguration of a new passenger service between St. Louis and Minneapolis, St. Paul and Louisville, Ky.

A new night service is also available in St. Louis. An American Airlines plane carrying both passengers and mail leaves there at 9:00 p.m. arriving at 12:30 in Kansas City, where extensive connections are made. A United Airlines machine leaving Dallas and Fort Worth at 8 p.m.

Cooperation and out routes

The Eastern Air Transport system, whose New York-Atlanta line recently completed its fourth year at record, has entered into an agreement for confidential cooperation with the Government's Bee Lines. By this agreement, similar to many reports to the transportation committee, the Bee Lines' air mail carrying and transportation of Western Air Mail system will act as agent for the other, permitting joint route presentation, joint tariffs and a coordination of schedules. This type of cooperation with the present report of all to co-operate within 100 miles of the 25 sites served by the Eastern Air Transport.

Announcement of key services, returning to all ground employees the wages reduced early last winter, has been made by the Washington Line operating its bi-weekly passage service between Newark and Washington. No less remarkable is Laddington's new half-hour flying to its four morning planes. A special student ticket purchasable for five dollars, secures any seat not taken immediately before the departure of the plane for Washington. This brings all travel, on an inexpensive basis, down to 10 per cent below day-night rates.

Amphibia has received an extension of its time limit for the establishment of a four-day time service between Argosville and Morris. According to the new contract the reduction in the time required for the weekly trip from now and a half to four days (which will



A Navy float plane on the Alaskan waters attachment service. Note the person standing in the bottom of the hull by which the plane may be lifted into the "hangar."

ON AGAIN — OFF AGAIN

require trans-Atlantic flying in place of the high-speed jet service between Dakar and Senegal, remains to be accomplished until March 1, 1954.

Red army in the air

Changes in the May Day celebrations in Moscow in which more than a million workers marched was a parade of 295 army airplanes in formation, all types of planes from four-engine bombers to the most recent Soviet tactical development, to light general craft. A single airplane represented the fighter-thrust air force which is placed in production in a large scale under the direction of Communist Government. A plan scheduled for completion by the fall, is under construction near Moscow. Under the plan, a number of planes of the type on its flight to the North Pole in 1928, has increased in speed by the design and construction of wings to be the basis for an extensive transport network to carry passengers, mail and perishable goods throughout Russia.

The May Day display shed some light on the second phase of the use of Russia's air force. Attended circumstances suggested that in many places the aircraft has been put into the air, and that the 295 planes were fairly comparable, as a measure of strength, with the 672 assembled for the Army Air Corps maneuvers last spring. It is that builds the Air Corps would appear about twice as powerful as the Russian force.

The announced budget of the Soviet Union for the current year totals about \$3,518,000, representing the value at about 20 cents. Well over half this amount is allotted to new construction which under the new five-year plan is scheduled to include 1185 airplanes at an average cost of \$50,000 and 42 light aircraft each during 1952. If the Russian

force is now only half as strong as that of the U. S. Air Corps, the Russians apparently intend to narrow the gap.

From the Soviet's eastern neighbor come rumors of the formation of an unofficial squadron of foreign pilots, similar to the Lafayette Escadrille organized in France during the War. Forty volunteers of a group of 30 pilots purchased by Russia members of the country to equip the squadron which is being operated by the chief of the Combined Air Force, perhaps a statement against the warlike political objectives of native pilots, have already begun to arrive. More than 80 foreign pilots in addition to the noncommissioned Canadian Air Force officers who offered their services to China several months ago are said to have applied for places in the squadron, which present plans target to 30 planes. While a considerable number of foreign pilots, largely American or German, are already in China, training pilots or flying mail and passenger planes, Chinese air forces, then continue expressly forbid participation in hostilities, civil or otherwise.

Aircraft carriers under fire

The most recent consideration by the Disarmament Commission at Geneva of armaments, offers two categories of aircraft carriers, and whether or not they are "aggressive weapons." The suggestion by the French delegation to ban the category of aircraft carriers was contingent upon the abolition of bombing planes, which would make smaller vessels sufficient for peacetime operations. Soviet Government members that neither action should be taken without the abolition of submarines, against which bombing aircraft are essential. While opposing the American delegation's con-

sideration between bombers and submarines as not being substantiated by War experience, the German delegation agreed with Japan and Soviet representatives that bombing aircraft and carriers for their reconnaissance should all be abolished as aggressive.

Bombing planes were among the total of 380 aircraft and 194 surface vessels in the four-day games which the U. S. Fleet, based after its Pacific tour, staged off San Clemente Island in mid-April. One hundred airplanes from the carrier Lexington, which is being converted, joined forces with planes attached to the Saratoga and the Langley and with 70 jetwing planes catapulted from battleships and cruisers in a battle attack at which the battleships were the center.

A 445-mile fight over the mountains from the Commodore Aircraft Company plant in Buffalo was the Saratoga's victory brought the monogloss flying ship XP2V, the Navy's most recent experimental purchase, to America in its test for testing performance and acceptance tests. Maintaining an altitude of 5500 ft., the flight was made in three hours, the minutes with no pressure on board, and the flight was in a very service, the XP2V is powered with three 600-hp Wright Cyclone engines. It is the first of an order of 23, to cost about \$175,000 each.

Also from Buffalo came the new Canard single seat fighter P5C-2, powered with a 400-hp Wright Whirlwind engine and equipped for landing and take off from an airfield's runway. An official plane was exhibited by the first time at the event. Despite these two of them left the ground at the Pacific coast, after the Akron left for the Pacific coast, few after the ship, backed into the tropical sea, was sent up into the "hangar" within the hour.

Another order of P5B-2 Boeing jet planes has just been delivered to the Navy for the use of its 11th Fleet Squadron. Powered with 575-hp, Wright en-

gines having a special compressor ratio of 6-1 and 12-1 propellers, they have a top speed of about 200 m.p.h. and are equipped for reconnaissance, and emergency floatplane gear.

The Akron flies West

Completely recovered from its damage of Feb. 22 and equipped with new propellers and gear for handling its load of five airplanes, the U. S. Akron on May 3 made its better inspection from Larchmont to join the fleet en route on the Pacific coast. Three propeller flights, a ground test flight, one to take members of its Command investigating committee for a ride, and another for speed trials proved its airworthiness. Bad weather on ocean gave a last ocean service test, but the ship returned successfully into the bayview station (near San Francisco) after an immediate stop for re-loading at Camp Kearney, near San Diego.

The Goodhue-Tier and Rubber Company, builders of the Akron and in whose Akron dock the construction of its sister ship Macon is well under way, have based part of the PeleWaker Aircraft near Chicago to build a dock for the use of non-rigid dirigibles. Goodhue's dock of six, the only privately-owned squadron of dirigibles on the world, operates largely from Los Angeles, Oakland (Cal.), Akron, and New York. Used also for astronomical and meteorological research, the air balloons last year carried about 41,000 passengers on their flights, together with the crew of the passenger line to Europe and the Orient which it is planned to inaugurate at governmental aid is issued by the Navy, now pending in Congress.

The arrival of six new Curtiss P46 patrol planes at Solinas Field, Calif., to equip the 17th Patrol Squadron, the first of a new squadron, was the completion of the first year problem for 1951 by the First Patrol Group stationed at the field.

The Air Corps will keep some test

swifter even at 40-deg below zero. The old "Mentory" flying suit which did not satisfactorily retain temperatures of 40-deg below zero was replaced by a new suit, as is, and was especially cheap, it is to be replaced by a two-piece suit of hardsuit and hardsuit which is not only lighter, but warmer and better fitting, and completely equipped with proper features. The two-piece flying suit will also be made of a lighter fabric for summer wear.

The push of economy in raising considerable reinforcement on the part of the Army Air Corps, May 24, Charles D. Bostick, the chief of the Air Corps, recently announced the postponement until 1954 of the completion of its five-year reconstruction program, scheduled for this year, and other adjustments. The Air Corps, Panama Canal Zone, speeded up in May, will be the best for only one year's service. The Air Corps of the 29th percent group, for which new barracks and quarters had been constructed, is postponed until 1954, as the five-year program is not yet completed. The program plan for the Air Corps (Tex.) and Langley Field (Va.) will be completed by the end of 1954. The field, which is to be closed, and from the additional special squadron new at Solinas field, Solinas Field. The General will have the army about 100 planes short of its goal of 1500.

Manufacturers make key

The British association, which is the key to the world's export trade in flying material, still stands as best customers on the home ground. Reorganization of the R.A.F. is a large part of the new program. The new program is to use separate bomber squadrons, Hawker Andover two-engine fighters and the Avro 191, which is an Army reconnaissance plane, and other reconnaissance squadrons by the same manufacturer, among the fastest and fastest in the world, replace the old-fashioned Flycatcher, a four-engine reconnaissance plane.

Flight report totals for 1952 will be further revised by an order of 25 Vickers Wellington transport planes for the Spanish naval air service. One of the 600-hp biplanes was landed from Brooklands aerodrome in Madrid, while the other will be built under license in a factory in Cuba.

The French plant at Duxbury recently completed a 125, powered with three 1500-hp Pratt & Whitney engines, a total of 1900 hp, for Prince Bhecha, present president of the F.A.I. The Junkers 120 transport plane which last summer flew the Berlin-London route has spent the winter recovering a new fuselage, giving it 30 passenger seats with windows and four 1.500-hp engines. The new plane, which is to be put back into the Luftwaffe service this summer, will be replaced by a new fuselage.

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A 445-mile fight over the mountains from the Commodore Aircraft Company plant in Buffalo was the Saratoga's victory brought the monogloss flying ship XP2V, the Navy's most recent experimental purchase, to America in its test for testing performance and acceptance tests. Maintaining an altitude of 5500 ft., the flight was made in three hours, the minutes with no pressure on board, and the flight was in a very service, the XP2V is powered with three 600-hp Wright Cyclone engines. It is the first of an order of 23, to cost about \$175,000 each.

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FLYING EQUIPMENT

Stinson's
new Airliner

HERD on the heels of the Model R Junior (AVIATION, March, 1952, page 148) recently announced by the Stinson Aircraft Corporation of Wayne, Mich., comes their new Airliner exhibited for the first time at the recent Detroit Aircraft Show.

The short lower wing stub, used to support the leading gear of the smaller standard airplane again in the new Airliner, although its usefulness has been further extended by making it carry not only the landing gear but also the outboard engine nacelles. This arrangement permits the mounting of the outboard engines well below and well ahead of the wing, increasing both propulsive efficiency and wing efficiency, and this reduces interference drag. From a structural angle, it takes all the engine loads and vibration away from the wing structure, and eliminates the usual network of struts required to support nacelles. The landing gear is shock absorber in line configuration, and the stubs provide a very direct and simple

method of giving engine controls and engine instrument connecting leads from the outboard nacelles into the cockpit. They also afford convenient and practical housing for passenger baggage.

Based on data collected from the operators of the present Model "T" airliner on both the Longbeach and Century lines, the changes made in the Model U point definitely in the direction of increased comfort for passengers and increased economy of maintenance.

None in the cabin has been actually reduced by the addition of these wing-mounted power in the stubs and by the elimination of propeller overlap. Clauses have been widened 7 in. and additional headroom has been provided. The elimination of baggage in the fuselage proper has permitted better spacing of seats so that there is more leg room

is available. A newly designed ventilation system changes the air in the cabin completely every four minutes, and for winter flying warmed air for the heater is provided from all three engine exhausts. Lowering the nacelles and eliminating struts which formerly crossed through windows, has improved passenger views.

In the pilot's compartment the windshield has been modified to a Y-type with sliding windows, which give unobstructed forward view in both center



Stinson Model A



Stinson Airliner



Kellett Autogiro

and at the same time protect the pilots from a rush of air or rain. The relationship of fuselage, board, and windshield has been carefully studied to eliminate reduction in sight. All instruments, including those for the outboard engine, are installed in the pilot's compartment on a perfectly lighted panel. Controls for the adjustment of both vertical and horizontal stabilizers have releases, landing lights, radio, five outboard control and power valves are disposed within easy reach of the pilot. All five controls are mounted on ball bearings. Brakes are operated from ball-type pedals in conjunction with the rudder, and a parking brake is also provided.

Aside from the obvious changes concerning the wing stubs and modified engine mountings, a distinct improvement in external look may be noted. Wing tips have been rounded off slightly, generous fillets provided at all intersecting surfaces, and a generally pleasing streamline effect from nose

to tail has been achieved. Maintenance problems have been simplified by a careful study of parts for accessibility and interchangeability.

The general specifications of this airplane are given by the manufacturer below: Capacity, ten passengers, one pilot (power plant, five-horsepower R 650s, 720 hp, (max), span, 66 ft., length overall, 43 ft. 2 in.; height overall, 11 ft. 6 in.; wing area, 374 sq ft.; weight, empty, 6200 lb.; max. loaded, 8070 lb.; gross load, 5300 lb.; wing loading, 15.5 lb. per sq ft.; power loading, 12.9 lb. per hp.

Waco Model A
for the sportsman

WACO of Troy is making in 1952 but for sportsman pilots' pattern again with the new Model A biplane. The requirements of the private pilot who wants to "go places and do things" have been the primary consideration in the design.

Single-side seating for two people is standard, thereby making available space and weight carrying capacity for a considerable amount of luggage. In addition to these features a detachable "wing top" enclosure may be purchased for this airplane, which offers complete protection to the occupants of the cockpit in all kinds of weather without sacrificing the advantage of good visibility or performance.

The machine is a staggered Nieuport powered with a radial engine. It has been stressed for power plants, ranging from 100 to 200 hp and is being offered with the Kleiser K-3, B-3 or R-3 engines, the 310 hp Warner Scarb, or the 165-hp Continental engines. Fuselage wings and tail construction are conventional throughout both in its controls and arrangement. The landing gear is the Waco wheel-and-axle type introduced for the first time at the 1951 Aircraft Show.

A convertible
Kellett autogiro

A NEW autogiro, similar in appearance to the portable Model K-2 but involving a radically different design on behalf of performance and passenger comfort, is being exhibited by the Kellett Autogiro Corporation of Philadelphia, Pa. The new machine is designated as the K-3 and was on display at the recent Detroit Aircraft Show.

One of the major changes involves the power plant, a 310-hp. Kaiser engine having been substituted for the former 165-hp. engine. Engineers also have also furnished data from which propellers have been redesigned to give improved performance in propulsive efficiency. Tail surfaces have been re-

designed to house part of their effective areas within the slipstream, and changes have been made in the undercarriage to give a greater ground grip to the machine when in use.

From the standpoint of passenger comfort, the detachable cabin enclosure makes the cockpit, cabin or an all-weather machine. Engine vibration and noise have been materially reduced by mounting the engines on rubber hangers and by enclosing the exhaust manifold well below the fuselage. Cooling of the autogiro type is provided around the engine to give complete accessibility for inspection or adjustment. The side-by-side seating arrangement has been retained.

Steel specifications are given by the manufacturer below: Rotor diameter, 41 ft.; fixed wing span, 26 ft.; length of fuselage, 19 ft. 6 in.; height over pylons, 12 ft. 7 in.

A light cabin type,
the Fairchild 24

DIRECT appeal to the owner-pilot whose requirements may be met by a light cabin type airplane for two people characterizes the Fairchild 24, recently produced by the Kinner-Kaiser Aircraft Company, of Hagerstown, Md., a division of the Fairchild Aviation Corporation. Strong arrangement, instrument board and the view forward over the cockpit combine very closely modern autogiro practice.

The fuselage which is of conventional steel tube and fabric construction, is 40 in. wide at the cabin section, with the seats extending the full width. The use of square tubing in the fuselage facilitates the fitting of cabin doors and cowling.

The controls are of a simple design permitting the installation at the moment of a dual set as far as five minutes by the manufacturer. It is on a single torque tube supported in cast aluminum bearings attached directly to the fuselage structure. The elevator torque tube runs at right angles in the elevator tube and is controlled by a ball-type joint which allows complete

freedom of movement in all directions. Rudder pedals are mounted on a pair of torque tubes, supported on ball bearings, and operate the rudder through cables. A stabilizer adjustment crank is located overhead.

The strut-braced monoplane wing is in two parts. Each panel has rounded tips and tapers down at the root to the point of attachment to the fuselage. This feature permits greater visibility from the cabin, greater height in the climb, and improved soaring around the fuselage does not have to be built in to the wing curve. Afterward extended the full length of the trailing edge at each wing, and are built entirely of metal. The torque tube is an integral part of the aileron structure. This arrangement permits a simple and direct means of making connection to the control rods without the use of ball cranks and pulleys. Right and left-hand ailerons are interchangeable. Each is supported at the fuselage and by air-aligning ball bearings.

The tail surfaces, except for the fin which is held of wood, are of steel tube construction covered with fabric. Elevator and rudder are interconnected. The stabilizer is extremely loaded by means of stabilizer tubing. An unusual feature is the extremely high support ratio of the tail surfaces. It is claimed that this makes an unusual combination of control possible, even at stalling speed. The landing gear is of the split axle type, of selectively wide track. The shock absorbing system includes both the semi-bottom strut and the shock struts. Brakes are standard equipment. A full canting mechanism will wheel in and out.

A Cessna 40-Dw engine developing 85 hp to drive. This type of engine permits good cruising performance, low stall, and by carrying the engine below the fuselage, keeps the cabin level down in the cabin.

Specifications for the Fairchild 24 are given by the manufacturer: Span, 35 ft. 8 in.; length overall, 23 ft. 2 in.; height overall, 7 ft.; wing area (excluding wingtips), 170 sq ft.; weight, empty, 1500 lb.; useful load, 1000 lb.; gross weight, 1500 lb.; power loading, 16.5 lb. per hp.



The Fairchild 24

SERVICING SHORT CUTS

Beaching boxes

TWO men in headlong Consideration of the **Downer Key** airplane have for Pan American Airways at Miami, a special duty has been of the **Downer Key** airplane. The **Downer Key** airplane is a small, single-engine, low-wing aircraft, and it is the only one of its kind in the world. It is a very simple and practical design, and it is the only one of its kind in the world. It is a very simple and practical design, and it is the only one of its kind in the world. It is a very simple and practical design, and it is the only one of its kind in the world.



Engine heater

THREE children of keeping the Coopers' respect of the Gaines County were, during overnight stops at the Ashland depot of Eastern Air Transport, Inc., was successfully solved by a simple rearrangement of carbox chains attached to one of the regular hangar heating tapes. A sheet metal case with two large openings was used to hold the tapes. The double-ends of each of the three steam-heating units installed on the hangar. A pair of heavy cylindrical carbox pipes was made up, one end of which was attached to the opening in the boiler case and the other end attached through a sort of carbox flange, through the opening in the sheet metal case. Warned as from the heater was blown

through the ducts and passed up through the engine nacelles. Sufficient heat was obtained to keep the engine and the lubricating oil warm enough for easy starting even in the coldest weather.

Oil can deliver

FOR moving laboring and ease on drainage ditches about the fingers of the spurs at the American Airways shops on Love Field, Dallas, a small structural iron and steel tube house has

less built, on a pair of airplane tail wheels. It is arranged to accommodate either two 23-gal. containers of the milk-can type or to handle one standard 55-gal. drum. The cans stand upright in the buggy, but the drum is cradled on its side in a strong iron cradle. A piece of steel chain is provided to latch the drum in the cradle.

Power distribution board

IN many hangars where power outlets are not available in the floor, the operation of small electrically driven tools or auxiliary lights in and around airplanes frequently results in a tangle of wiring under foot. In the Dallas shops of American Airways this situation has been eliminated through the use of gang sockets mounted on a small steel tripod. This unit is placed where power and light are required, and a single line is run from it back to the nearest



power socket along the bangle wall. Individual connections for the various tools and lights are then made by simply plugging in to the distributor board.

Safety signal

WHEN the Northrop Alpha sits on the tarmac, its main cabin door is at rest on the ground. The air speed indicator past head projects from the leading edge of the left wing a foot and a half above the ground level. To prevent possible injury from striking this projection a red cloth bag, attached to a rubber socket is slipped over the past head at all times when the Alpha belonging to T & W. A. is on the ground or in the air.



above: Power distribution
and 1470. An oil can dolly
at the Dallas American Air-
port above.

Scaplane successful on short airline

AN excellent example of what may be done in the way of short-line scheduled transportation with a single-engine airline is afforded by the experience last year of Maine Air Transport, operating from Rockland, Me., out to 150-km islands comprising a number of important points in the island-dotted Penobscot Bay region. During the six months between April 1 and June 1 the line, under the direction of William Whittmore, carried 1,269 passengers, at a gross income of about \$170,000, an average of about 100 cents per mile. Between 400 and 500 persons were carried during some weeks in July and August. The average fare was \$6.27. A single antiquated Beechcraft and personnel permitted striking profitable economies.

The main item on the equipment was the flying equipment. This was cut down by buying a satisfactory and amiable which had been flown 215 hours. The company bought a seaplane (J-6 Travel Air) in preference to an amphibious or flying boat because of the conviction that for this operation a seaplane accommodates greater payload, is faster, involves a lower annual maintenance and costs less to operate and maintain. A second seaplane was acquired later as a reserve machine, an amphibious type that was added still later has been dropped.

There was no need of airport facilities, of course, and the limited ground equipment required involved practically no investment on the part of the company itself. Landing accommodations at the various stops consist merely of ordinary host stands satisfied by the local

agents, usually stockholders in the company. Each agent supplies the lifts that are needed in the way of personnel and equipment, and in return is allowed 10 per cent of the tickets he sells, besides whatever may be owing to him in dividends as a stockholder. This not only simplifies the ground problem, but serves as a stimulus to traffic promotion as well.

pay for mechanics, fast standards, office clerk, and the cost of rent, heat, light, telephone, advertising, and traveling ex-

Routine inspection and maintenance is done at the Rockland base, reports to the fleets and major repairs to engines and plane were taken care of at the Curtiss-Wright station nearby. Patrons of Curtiss-Wright for extensive work estimated any used for elaborate shop equipment and personnel. The second airplane was bought to relieve the first for its periodical shop overhaul, but the first plane actually did 80 per cent of the flying during the six-month period.

Three round trips were made daily during the summer, two during the winter. As such a transportation is often unpleasant during the winter as well as slow, use of the plane is popular.

Tracking company depends on plane

OPERATIONS of a Spokane Junior in connection with their banking business has proved highly satisfactory to the Clark Brothers Truck Transportation Service, Waterville, Cal. They have won a fleet of 38 trucks for hauling lumber from the coast to the inland exchange throughout the area between the San Francisco Bay region and Waterville. The Stammes plane was purchased in March, 1936, and has been in steady use since that time. Company president says that the investment and maintenance expense does not exceed \$6 per hour. The fact that the Clarks do all the piloting themselves and use the company's truck engine as power for the plane increases work output by 50%.

On their regular trips to Los Angeles, they make the complete round trip in one day, about one-third the ordinary travel time. They not only save time on each trip, but have actually saved money over the cost that would be borne by either automobile or railroad travel. The plane is also used for practically all personal transportation of the company executives to San Francisco and to the various small towns to which their many tracks operate, increasing effectiveness in obtaining housing contracts and in dispatching tractors to best advantage.

The Clark Brothers' plane has been used in emergencies where savings of many hundreds of dollars were made.

Through preventing extended tie-ups of trucks or other equipment. On one occasion a Waterville contractor needed a small piece of machinery to replace a broken part. While awaiting the replacement more than 100 cars were idle. The plate was used to deliver the part within two hours of the time the breakdown had occurred.

As numerous occasions die plant has been extremely reliable in making truck parts to the Clark shops in time to prevent a truck or trailer from being a rattle. The Clark Brothers manufacture on Farmington, which are manufactured in Oklahoma. By using the plant to make important parts from the Oklahoma factory to the Watsonville truck shops they are able to avoid carrying a large inventory of parts, offering a very material saving on the item without any sacrifice in maintenance standards. Also, the plant is occasionally used to carry parts out to equipment which has broken down on the road.

The Clarks believe aircraft cargo will be an important link in the interbanking of goods by trade transportation systems, especially for handling perishables and other special commodities, and that it will be but a relatively short time before they will be doing some of their regular banking by air.

Use plane to contact
Cuba and Mexican

A COMBINATION tour of the southern states, Cuba and Mexico was carried out by a party of four West Wales men, who were accompanied by a young woman, Trefor, Ayr man, the leader of the party was R. G. Dillwyn, president of the Port Welsh Chamber of Commerce. His son was the pilot. The tour was made in sixteen days and covered 3,718 miles—325 of which were over the Gulf of Mexico—in 31 hours and 46 minutes. It was made without any trouble and demonstrates the possibilities of boats of this sort in making contacts even in such points as the West Indies and Mexico. Among the important stops were Jacksonville, Miami, Havana, Merida, Vera Cruz, Mexico City, Tampico and Brownsville.

The regular performers these days in Miami, several days in Havana and six in Mexico City. While in Yucatan the party flew from Merida to one site of Mayan ruins.





THE BUYERS' LOG BOOK

Recording camera

A special camera, designed for recording the take-off or landing of airplanes, or other performance data on moving vehicles, has been designed in Germany, and is being distributed in the United States by Carl Zeiss, Inc., 488 Fifth Ave., New York.

The equipment consists of a camera incorporating a stop watch and semi-circular table, to be photographed continuously with the objective, a film changing box, and a tripod stand. From a series of photographs of an airplane take off or landing, it is possible to calculate the plane's performance. The complete equipment including camera, changing box, and stand, weighs 31 lb.—*AVIATION, June, 1932*

Gas welding equipment

Several new features have been recently introduced by Lincoln Air Products Company, relating to their welding equipment and material. A new series of welding heads, with detachable tips has been introduced for use with the Crowell type M-17 blowpipe. These supplements the one-piece head so that users now have a choice of two types. Sizes 8 to 14 inches are available in the new style. In addition, a new series of Porac regulators for oxygen and acetylene gases, have been introduced. The improved version of oxygen and acetylene control for maintaining a neutral flame at the blowpipe type are automatically delivered to the blowpipe at uniform pressure.

Consistent with the advancement of the above improvement in apparatus, a new welding flux is being marketed which has been developed especially for use in welding the chromium alloys, generally known as stainless steel or

stainless iron. Ordinary fluxes used for welding or brazing are not satisfactory for stainless steel, because they do not dissolve the infusible oxides which tend to form on the surface surface of such alloys. The new Crowell Flux has been designed to be sufficiently dry to protect the molten metal, and at the same time dissolve the refractory oxides.—*AVIATION, June, 1932*

Machine tender

The Buckner Corporation, of Providence, R. I., manufacturers of sheet metal lines and metal cabinets, has announced an enclosed type, sheet metal Machine Tender, designed to hold small tools, chucks, gears, etc., in a hole, drill press, etc. The machine operator is then provided with a personal cabinet, for which he can be held responsible, and which will contain everything which he needs for the operation of his machine. The cabinet is provided with a bench top, shelf, and doors provided

with a padlock loop. They can be supplied with or without drawers. The overall dimensions are 18 in. deep, 30 in. wide, and 37 in. high.—*AVIATION, June, 1932*

Metal cutting band saw

Individually driven band saws, designed primarily for cutting metals are manufactured by William Lindbergh, Inc., of Balacon, N. Y. These machines are provided with right speed changes, ranging from 100 to 725 ft. of saw travel per minute, making it possible to adapt the cutting speed to the material being cut. The work tables are provided with full hydraulic feed. The feed pressure may also be controlled to suit the work. The table may be adjusted to cut off stock at any desired angle and vice for special purposes may be mounted on it.—*AVIATION, June, 1932*

Blue printing machine

A new process for producing both blueprints and machine prints has recently been developed by the C. F. Price Company, 1213 North Franklin St., Chicago, Ill. The operation is known as the "Kyanon" process, and is incorporated in the new Model 25 and 30 continuous blue-printing equipment manufactured by this company. The Model 25 and 30 now in operation, may readily be adapted to handle printing by the new process. The manufacturers claim that prints made by the Kyanon are exceptionally clean-cut and will last longer without fading than those made by the earlier method.—*AVIATION, June, 1932*

Aluminum welding electrode

The Lincoln Electric Company of Cleveland, Ohio, has recently introduced a new electrode for welding aluminum. It is a 5 per cent silicon aluminum alloy, designed for use with either metallic or carbon arc welding, of sheet or cast aluminum, and marketed under the trade name of Aluminarc.

Welding rods are provided with a coating of flux, which prevents oxidation, and will dissolve any aluminum oxide that might be formed. It is claimed that the resulting weld is of great density and high tensile strength and can be polished satisfactorily with little consideration. Material is produced in four sizes, ranging from 3/16 in. to 1/2 in. and is shipped in standard 14-in. lengths.—*AVIATION, June, 1932*

8,700,000 MILES
since 1927! *

Five years ago the first 24 Boeing Forties were put into mail-passenger service between Chicago and San Francisco. On this one route alone, operated by United Air Lines, this famous model has established a record of more than 8,700,000 miles of unflinching performance — another instance of Boeing construction years ahead of its time. . . . Boeing Airplane Company, Seattle, Subsidiary of United Aircraft & Transport Corporation.



*BOEING
has always built
the strongest airplanes
TO-DAY



Top: Lincoln Electric's registered Aluminarc brand welding camera
Left: The Buckner Machine Tender

• One of the TWA ocean-coast planes looking at the municipal airport, Kansas City, en route to Los Angeles and San Francisco from New York.



*The shortest route from coast to coast
with TWA and TEXACO*

TRANSCONTINENTAL and WESTERN AIR, Inc., operates the shortest route from coast to coast. Fifty air liners are in service between New York, Los Angeles and San Francisco, and three gigantic hangars have been erected at Columbus, Kansas City and Los Angeles. • TWA planes make the trip from the Atlantic to the Pacific in 22 hours, 2 minutes, flying time. More than 20,000,000 miles have been covered during the past 6 years. • Texaco Airplane Oils are used exclusively. This is in keeping with the high efficiency of TWA planes. Texaco Airplane Oils were selected, after exhaustive tests, for all planes of the Transcontinental and Western. Another tribute to the effectiveness of Texaco Lubrication.



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TEXACO AVIATION GASOLINE
TEXACO AERODIESEL FUEL
TEXACO MARFAK GREASES
TEXACO ASPHALT PRODUCTS
For Runways, Hangar Floors and
Aprons and Dust Laying



"SHORTEST ROUTE... COAST TO COAST"

AL WILLIAMS

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They want tires that wipe out every possible hazard of plowed ground, swamp land, sand, snow or muddy fields.

That's why on the planes shown here—and on the personal ships of a long list of other veteran pilots—the tire you find is the Goodyear AIRWHEEL.

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For complete engineering data, specifications and recommendations for equipping your ships, write or wire to Aeronautics Department, Goodyear, Akron, Ohio, or Los Angeles, California.

TEXAS:
Goodyear invites you to hear the Revolution Quarter, Goodyear's new record-breaking tires and a future giant, at every Goodyear night, every Goodyear station, every Goodyear station.

When You Buy a New Ship Specify **Goodyear Airwheels**

GOODYEAR

IF IT ISN'T A GOODYEAR IT ISN'T AN AIRWHEEL

Why written messages flash along the airways



A NEW AIR LINE was ready to be opened. Plans had been thought. Airports selected. Schedules arranged. To head the enterprise, a young executive of wide experience had been chosen.

"We will want all our airports, and the principal control-key offices linked together by Teletypewriters," he said. "They are important to nearly every phase of our operations."

Teletypewriters flash instant, written messages between connected offices. Pressing a key on one machine prints the corresponding character on any or all other machines, a few hundred feet or thousands of miles away.

This means maximum speed and absolute accuracy in the exchange of information . . . two

things of vital importance where the operation of airplanes is concerned. It contributes to safety in flight. Punctuality of schedules. Economy in handling traffic.

Teletypewriters are of value in sending and receiving last-minute weather reports. Plane movements. Reserving or releasing passenger space. Mail and freight information. Executive instructions. Accounting matters. Equipment requisitions.

Manufacturing concerns, as well as operating companies, are using Teletypewriter Service to advantage. Your local Bell company will gladly help you determine whether it can benefit your business. Just call the Telephone Business Office.

THE NEW TELETYPEWRITER SERVICE

The recently expanded Teletypewriter Service permits any subscriber to be connected by teletype to any other subscriber, whether he be around the corner or across the continent. This service differs from private line Teletypewriter Service, described above, in that any subscriber may ask for any other subscriber and be connected immediately by the teletypewriter "circuit."



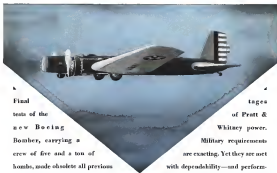
TELETYPEWRITER SERVICE

EXACTING TESTS

WROTE

HORNET ENGINES

into the specifications of the new Boeing Bomber



Final tests of the new Boeing Bomber, carrying a crew of five and a ton of bombs, made obsolete all previous concepts of load and speed for this type of military plane. And the same tests recorded in cold figures the basic advan-

tages of Pratt & Whitney power. Military requirements are exacting. Yet they are met with dependability—and performance to spare—by the Series B-1 geared and supercharged Hornet engines which power the world's most advanced bomber.

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Manufactured in Canada by Canadian Pratt & Whitney Aircraft Co., Ltd., Longueville, Quebec
in Germany by Brown Boveri Werke, Mannheim
and in Japan by Nakagawa Aircraft Works, Tokyo

Wasp & Hornet
Engines

BE KIND TO OLD MAN PISTON

IN a modern 300 horsepower aviation engine:—

He may travel more than 27 miles in one hour's time, just thrashing back and forth and never getting anywhere.

He may, in the same hour, start and stop nearly half a million times.

In starting from rest he may accelerate to a speed of more than 40 miles per hour in less than 3 inches distance, and in the next 3 inches decelerate to rest again!

He may carry a maximum load of nearly $4\frac{1}{2}$ tons on his head. His temperature may reach 600° F.

Even using good gasoline you batter his head in five; using a poor gasoline that knocks intensifies the heat and the headache.

Even with good lubricating oil he has nothing but an infinitesimal film to protect him from the hot metal walls of his cylinder prison.

Excuse enough that sometimes he may shoot himself "right through the head."

Be kind to Old Man Piston. Give him only the best—Stanavo Aviation Gasoline and Stanavo Aviation Engine Oil.



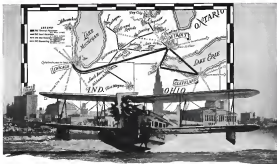
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to or subtracts from his compass reading to correct his course.

These Pioneer Instruments, together with all other products in the Pioneer line, are examples of a desire to lead in development of new products and the improvement of the present. High standards of precision workmanship and careful inspection during and after manufacture, all go together to uphold the standard set by Pioneer.

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More students are now regularly enrolled in the Boeing School than in any other—and they will be ready for service as pilots and mechanics when they graduate! Not only the great United organization but other transport and manufacturing companies know that Boeing graduates are their best young men.

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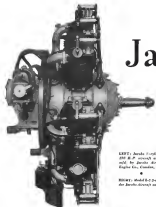
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LEFT: Jacobs 3-cylinder
200 H.P. aircraft engine
used by British aircraft
Royal Air, Canada, U. S.



RIGHT: Model B-7 Jacobs
aircraft engine.

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... the radio operator warns the pilot. Vital radio commu-
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MAKE sure your pilots get no-
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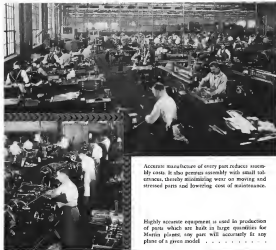
Tinned Aircraft Wire; 19 Wire Aircraft Steel, Tinned and Galvanized; Aircraft Cord (1/4", 1/2", 7/8", 1") Tinned and Galvanized; Aircraft Ferrules and Thimbles; Serving and Locking Wires; Control Straps and Cams; Electrical Power and Lighting Cable; Gas and Electric Welding Wire.

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**NOWHERE ELSE IN THE INDUSTRY WILL YOU FIND
SO MUCH EQUIPMENT FOR THE EXACT DUPLICATION
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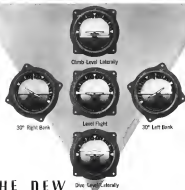
Accurate manufacture of every part reduces assembly costs. It also permits assembly with small tolerances, thereby minimizing wear on moving and stressed parts and lowering cost of maintenance.

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¶ When exterior visibility is obscured, the Bank Indicator in the new Sperry Horizon is quickly recognized as of utmost importance to the pilot. At a single glance it shows the exact degree of bank when turning, and the exact level laterally, when climbing or gliding. ¶ The new Horizon, when used with the Sperry Directional Gyro, makes flying safe and minimizes "concentration fatigue." ¶ Over 1200 instruments have been sold during the past two years.



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On land, sea or air, wherever a dependable battery is needed, you'll find a Willard. ••• The same, unflinching quality which has made Willard the leader in the automotive field is being built into the Willard line of aircraft batteries. In every phase of air service they are conclusively demonstrating their ability to deliver a steady flow of power under all sorts of flying conditions. ••• When next you need a reliable aircraft battery, whether it be for engine starting, lighting, radio or emergency field and hangar lighting—specify a Willard.

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ness and industry. But it is our goal to provide so far as it is humanly possible the highest quality of selective circulation, free of waste.

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This invitation is extended in the conviction that the advertiser is entitled to know exactly what he is getting for his money—not only how many readers but what kind and how obtained.

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Titeflex has been successfully used as original equipment by manufacturers of airplanes for sixteen years

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The Machining of a CHROME MOLYBDENUM STEEL AIRCRAFT CYLINDER



Removing eleven and one-half pounds of the toughest kind of steel in fifteen minutes cannot be accomplished without modern tools and equipment

In the job illustrated above, the machining of six cooling fins on aircraft cylinders, 38 cutting tools, working all together are required

The desire to have work of the finest quality and precision has led many aircraft and automotive manufacturers to the shop of Govro-Nelson, where the most modern and accurate production machines are combined with the engineering skill of experts on this type of work

Send blueprints and details for quotations or our recommendations

THE
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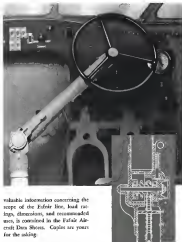
Douglas controls ... with the aid of Fafnirs

As one of the leading suppliers of observation planes for the U. S. Army Air Corps, the Douglas Aircraft Company can rightly be termed an authority on such ships. Its knowledge has been applied along commercial lines in the production of the Dolphin, a twin engine, high wing amphibian seaplane.

Here, high speed was of primary concern but almost of equal importance was positive control. The latest feature Douglas control with the aid of Fafnir Ball Bearings. In the control column for example, Fafnir seal type bearings have been employed. They have virtually banished friction and the need for maintenance. Dependable operation has been promised.

Douglas is but one of the increasingly known plane builders that are making wide use of Fafnir Ball Bearings in control systems, landing gear, axle ends, brake controls, and in fact, in practically every moving part. They gain not only friction-free and service-free performance, but also a saving in space and weight.

Fafnir Aircraft Bearings are made in a wide range of types and sizes, including seal and cartridge design, so as to assure correct bearings for every service. Comprehensive and



valuable information concerning the scope of the Fafnir line, ball ratings, dimensions, and recommended use, is contained in the Fafnir Aircraft Design Sheets. Copies are yours for the asking.

THE FAFNIR BEARING COMPANY,
NEW BRITAIN, CONN.

Agents: Chicago Cleveland
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Newark New York Philadelphia

Above: Diagram of Fafnir Ball Bearing application to the control column of the Douglas Dolphin



Endorsing quality

FAFNIR BALL BEARINGS

SPEED and ECONOMY of AIRCRAFT assembly INCREASED with HARTSHORN TIE RODS



Square Section Tie Rods can be adjusted with the wrench applied anywhere along the rod. Tight corners are no longer troublesome. The flat faces permit making rods flat at intersections. A glance along the rods shows up even the slightest torsional strain.

Streamline Tie Rods are light and very strong. They offer little resistance to the wind, thereby increasing speed and decreasing fuel consumption.

Hartshorn Streamline Tie Rods are now regularly available in non-corrosive 18% chromium—8% nickel stainless steel. They are highly polished and far exceed the standard 760 hour salt spray test.

*Draw every clip per build
— fly with*

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TIE RODS
St. Louis
STEWART HARTSHORN CO.
950 4th Avenue, New York, N. Y.



**YOU KNOW HOW
TO BUILD AIRPLANES**

**WE KNOW HOW TO
MAKE AIRPLANE TUBING**

The **OHIO** SEAMLESS TUBE CO.
Shelby, Ohio

MACWHYTE TIE RODS

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NOW BERRYLOID PIGMENTED DOPE IN 8-OUNCE BOTTLES

For touch up and small touch-ups—also for metal painting—you can now get Berryloid Pigmented Dope in handy, economical 8-ounce square bottles. Every regular auto used car or original finish by leading plane makers is available. Each bottle contains enough material to touch up the average plane for a season or more. Each comes in half dozen for touch-up or for touch-up and spray. All regular dopes should stick in complete satisfaction. Every pilot should carry his particular color. Hundreds of small operators will welcome the ease and price of this handy package.

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LUNKENHEIMER AIRCRAFT SPECIALTIES

ALUMINUM "Y" OIL DRAIN COCK



Fig. 1635

One Lock Hose Connections
Drilled for Seal Wire
Supports Permit Rigid Mounting



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ALUMINUM
AIRCRAFT SPECIALTIES
DETROIT, MICHIGAN
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IN THE FROZEN NORTH

ALASKAN
AIRWAYS

and

ECLIPSE



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